

STANDARD CONSTRUCTION

FRAME: .081" thick (nominal) extruded aluminum 6063-T52/T6 alloy.

BLADE: .081" thick (nominal) extruded aluminum 6063-T52/T6 alloy. Available as .125" thick (nominal). Blades positioned at 45° angle, spaced approximately 4" on centers with architectural hidden mullions.

SUPPORTS: Incorporated rear angle 2" x 2" x 1/4" extruded aluminum blade support to withstand windload of 20 PSF, approximately 90 mph wind. Supports vary as required, per wind load. Spaced on 60" centers.

FINISH: Mill

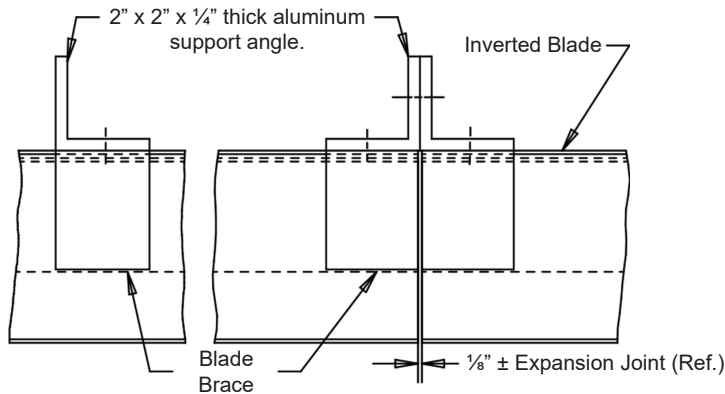
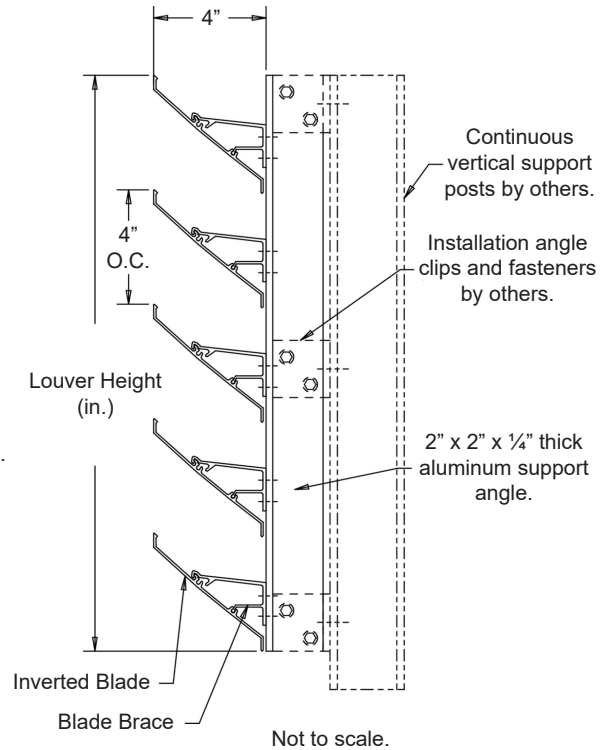
OPTIONS

Variations - Mitered Corner, Post Corner, Hinged Access, and Cap Covers.

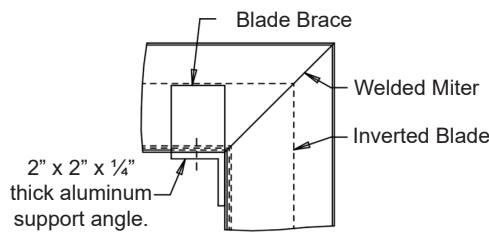
Finishes - Kynar, Baked Enamel, Clear and Color Anodize (Consult the factory for details.)

NOTES

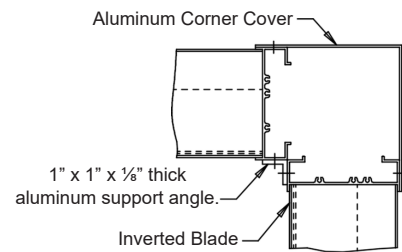
1. Maximum size should not exceed 60 sq. ft. or 120"W x 72"H. Louver sections larger than the factory maximum size will require field assembly of smaller sections.
2. Approximate shipping weight is 4.5 lbs./sq.ft.



Continuous Line Details



Mitered Corner Detail



Post Corner Detail

Item #	Qty	Height	Width	Mullion	Mitered	Post	Union Made	
		Screen Size			Corner Type			
Arch. / Eng. :				EDR:	ECN:	Job:		
Contractor:								
Project:				Date:	DWN:	DWG:		

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.