

STANDARD CONSTRUCTION

- FLANGED FRAME:** .100" thk. (nominal) extruded aluminum, 6063-T52/T6.
- DOOR FRAME:** .081" thk. (nominal) extruded aluminum, 6063-T52/T6.
- DOOR PANELS:** 20 GA. galvanized steel.
- INSULATION:** 2.25 lb. density polyurethane foam.
- HANDLES:** Die cast zinc.
- DUAL GASKET:** Continuous length extruded foam santoprene.
- HINGE:** Stainless steel continuous type.
- VIEWPORT GLASS:** Single pane, 1/4" wire; 9" x 9" standard.
- FINISH:** Mill.

OPTIONS

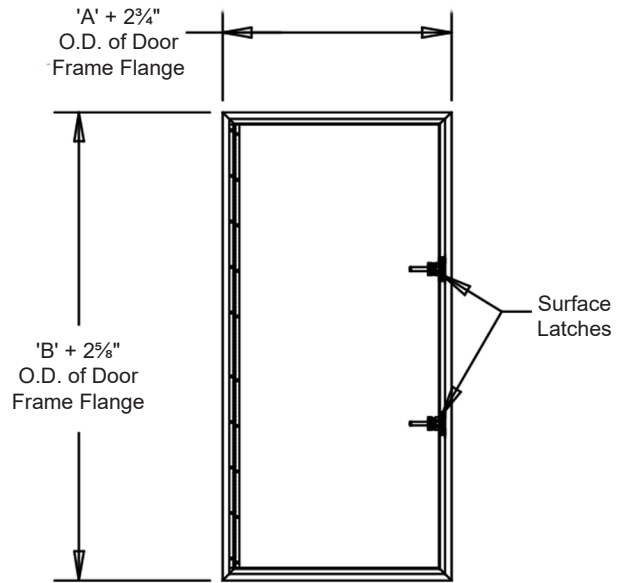
- Door panel material: bonderized steel, stainless steel, aluminum
- Viewport glass size: 9" x 9" or 12" x 12"
- Single pane 1/4" wire or plexiglass
- Double pane 1/4" wire
- Thermal pane 1/4" wire
- Finishes - Baked Enamel, Baked Epoxy, or Prime Coat

NOTES

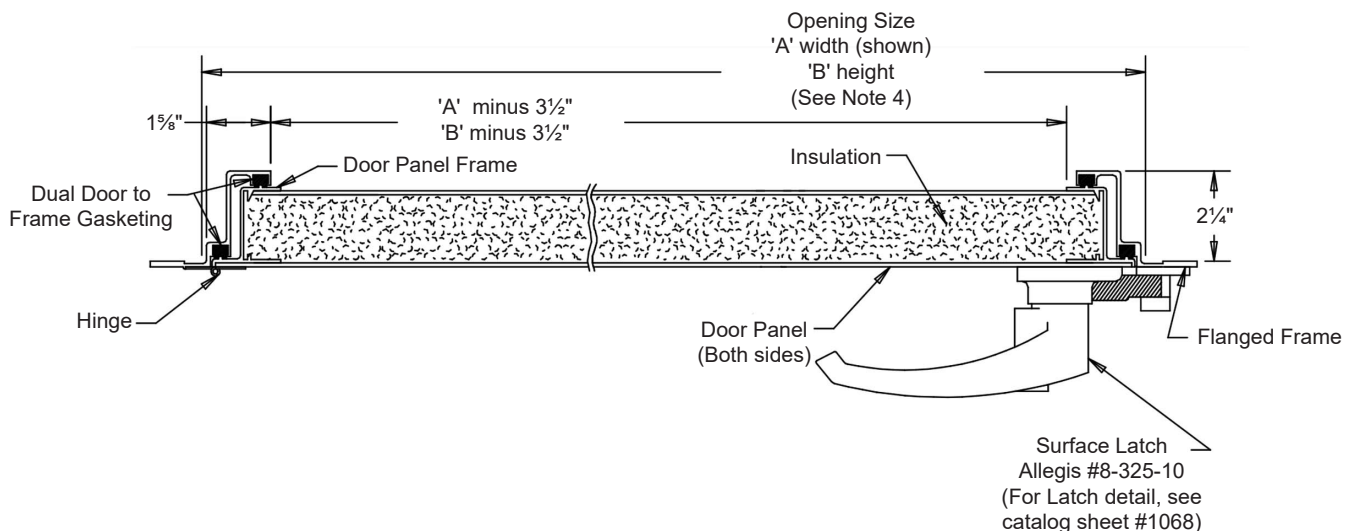
1. Hinge always furnished on "B" height dimension.
2. (G) designates doors with glass viewports. Specify (L/H) left hand or (R/H) right hand hinge when viewing from the outside.
3. 9" x 9" glass viewports are not available on units under 18" in width and 12" x 12" viewports are not available on units under 21" in width.
4. Unless otherwise specified, door will be fabricated 1/4" under listed size. Dimensional tolerance is $\pm .075$.
5. Unless otherwise specified, standard viewport locations are as follows:
 'H' = 'B' - 11" (± 1 ") when 'B' is 20" to 60"
 'H' = 48" (± 1 ") when 'B' is greater than 60"
 (When specifying non-standard viewport locations, 'H' cannot be greater than 'B' - 11".)
6. Door width cannot exceed two times door height.
7. Please refer to the installation instructions for mounting of handles and door assembly mounting.
8. In-swing doors are recommended for positive pressures. Out-swing doors are recommended for negative pressures.

DOOR SIZES

Min Size	Max Size
12"W x 12"H	48"W x 96"H



NOTE: A viewport is not recommended for this door product



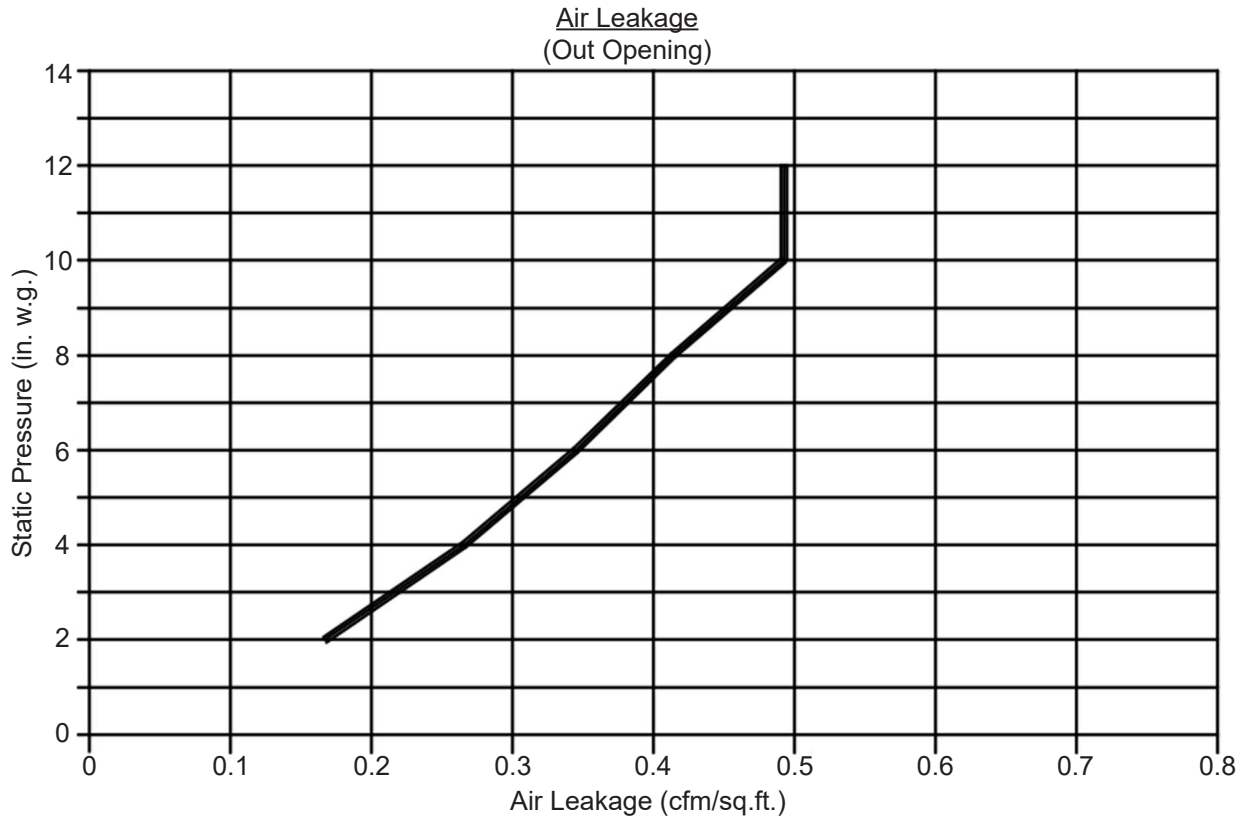
For handwritten orders, use the schedule block on page 2.

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

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PERFORMANCE DATA



Air leakage chart is based upon independent air leakage tests conducted by Architectural Testing Laboratory. The out-opening model of a 24" x 60" AHF-Z2 was tested. Tests were in accordance with ASTM E 283-91 "Determining the Rate of Air Leakage through Exterior Windows, Curtain Walls, and Door under Specified Pressure Differences Across the Specimen". Louvers & Dampers recommends using out of opening doors for draw through applications and in opening (IO) for blow through applications.

Water leakage results are based upon testing per ASTM E 331-96 "Water Penetration of Exterior Windows, Curtain Walls, and Door by a Uniform Static Air Pressure Difference". The tests consisted of mounted doors under a pressure difference of .55 in. to 2 in. w.g. and subjecting them to a uniform rainfall rate of 8 in./hr. Over the 15 minute period, the Model AHF-Z2 doors (24" x 60") will allow approximately 0.4 gallons of water penetration (3.5 fl oz./min.).

									
Item #	Qty	Left Hand	Right Hand	"A" Width	"B" Height	"H" (When Required)			
		Door Hinge		Opening Size		Non-Standard Viewport Location**			
Arch. / Eng.:					EDR:			ECN:	Job:
Contractor:									
Project:					Date:			DWN:	DWG:

** See Note 5 on Page 1 for details.

