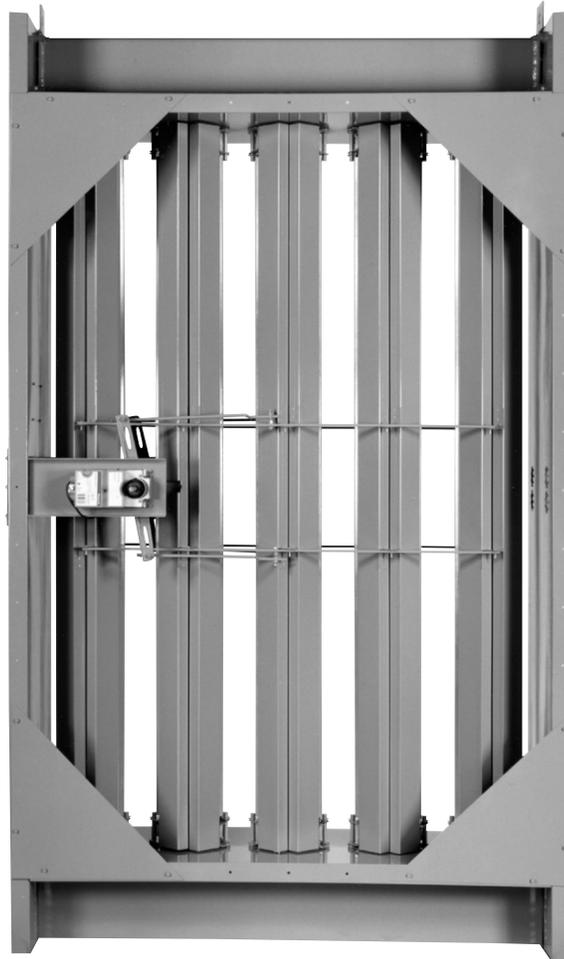


# VIFB Coil Technical Guide



**VERTICAL TUBE INTEGRAL FACE AND BY-PASS HEATING COILS  
FOR AIR PREHEATING**

**S**ince 1875, the L.J. Wing Company has been a leader in providing innovative solutions for difficult HVAC problems. Wing VIFB integral face and by-pass coils provide reliable air preheating for air handling systems. This technical guide will help you size, select and specify the proper VIFB model to satisfy your project's make-up air preheating requirements. If you have questions, please contact your local L.J. Wing representative; he will be glad to assist you.



4830 Transport Drive, Dallas, TX 75247 Tel. (214) 638-6010  
[www.ljwing.com](http://www.ljwing.com)

In the interest of product improvement, L.J. Wing reserves the right to make changes without notice.

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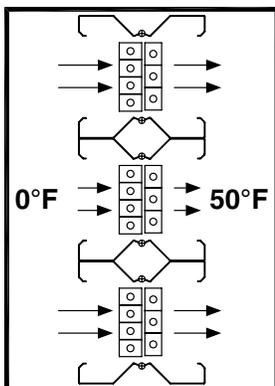
# OPERATION

## How the VIFB Coil Works

D000738

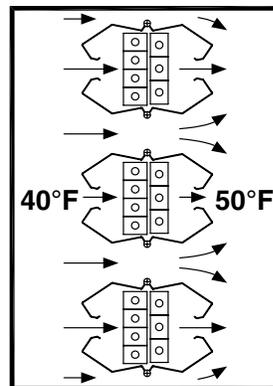
L.J. Wing pioneered the development of the first integral face and bypass coil in the early 1960's as a solution to providing effective outside air preheating in sub-freezing temperatures. Prior air preheat systems typically employed either modulating valves or coils with external face and bypass dampers to control preheat temperature. Wing's integral face and bypass coil operates with full steam or water flow, thereby eliminating the cost and freezing hazard of modulating valves. With Wing's design concept, accurate final air temperature is achieved by proportioning the air, rather than by modulating the steam pressure or water flow. As shown in the schematic below, Wing's concept consists of a number of alternate heating passages and by-pass passages.

Full steam or water flow is maintained in the heated, or "face", section at all times, while air flowing through the bypass passages is not heated. As the temperature of the entering air varies, a thermostat located in the discharge air stream responds by adjusting the position of the dampers to maintain the correct proportioning of air through the face and bypass channels necessary to keep the discharge air temperature constant. The thin strata of heated and unheated air mix thoroughly and rapidly within three feet downstream of the coil. Potential freezing or nuisance freeze-stat trip-outs associated with external face and bypass coil systems are thereby eliminated.



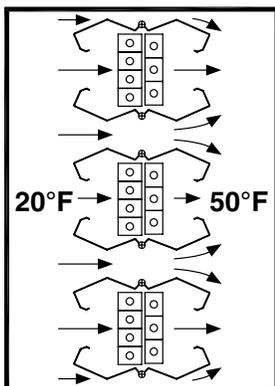
**For 0° Entering Air**

The clamshell damper blades are completely open to the face to allow maximum temperature rise.



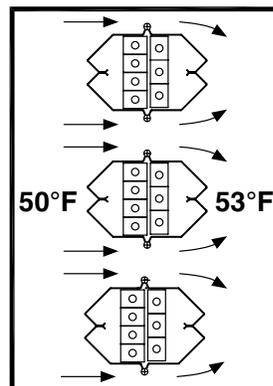
**For 40° Entering Air**

The clamshell damper blades are partially closed to allow the proper proportions of face and bypass air to achieve the desired leaving air temperature.



**For 20° Entering Air**

The clamshell damper blades are partially closed to allow the proper proportions of face and bypass air to achieve the desired leaving air temperature.



**For 50° Entering Air**

The clamshell damper blades are completely closed to allow full bypass airflow with minimum temperature override.

# PERFORMANCE AND CERTIFICATION

## Performance

Performance ratings for VIFB coils can be obtained from the L.J. Wing Coil Specifier program that can be downloaded from the L.J. Wing website: [www.ljwing.com](http://www.ljwing.com)

With a menu-driven format, the Coil Specifier program is quick and simple to use. Input and output values are conveniently shown on a single screen, enabling you to instantaneously evaluate the effect of changing input variables such as fin spacing or coil size.

The Specifier program offers two printed reports: "Coil Rating" and "Specification". The "Coil Rating" report includes not only the coil performance rating, but also a dimensional drawing and piping diagram. The "Specification" report generates a dynamic specification for the coil selected.

Along with the VIFB series, L.J. Wing's other two integral face and bypass coil product lines, the IFB and MV series, may be also selected and rated with the Coil Specifier.

## Certification



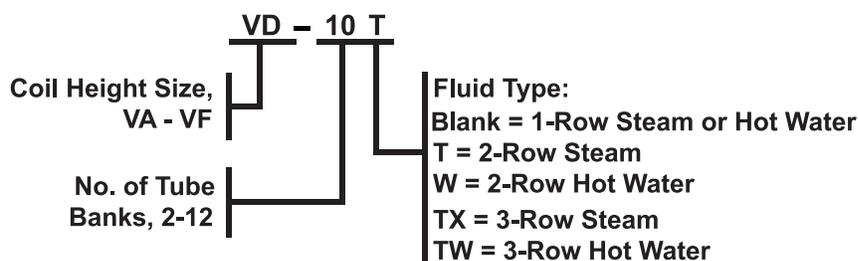
Wing VIFB coil performance generated with the Wing Specifier program is certified by the Air-Conditioning, Heating and Refrigeration Institute (AHRI) under AHRI Standard 410. Having the AHRI label provides assurance that AHRI certifies the accuracy of the VIFB coil performance ratings. To earn and maintain AHRI certification, randomly selected VIFB coils must annually pass through the AHRI design performance certification process. For best performance, always select an AHRI-certified coil.

All L.J. Wing VIFB coils are listed by Engineering Test Laboratories (ETL) to Underwriters' Laboratories (UL) Standard 1995. This standard assures that VIFB coils are safe to operate up to a design pressure of 100 psig. The standard further stipulates that each coil must withstand a hydrostatic pressure equal to five times the rated design pressure, such that each VIFB coil is hydrostatically tested to 500 psig. For quality products, always look for the ETL mark.

### ETL Coil Operating Parameters:

- Maximum elevation is 9,000 ft. (2,743.2m).
- Maximum operating temperature is 250°F (121.1°C).
- Minimum operating temperature is 0°F (-17.8°C).
- Maximum operating pressure is 100 PSIG (689 kPa).
- Minimum operating pressure is 2 PSIG (13.8 kPa).

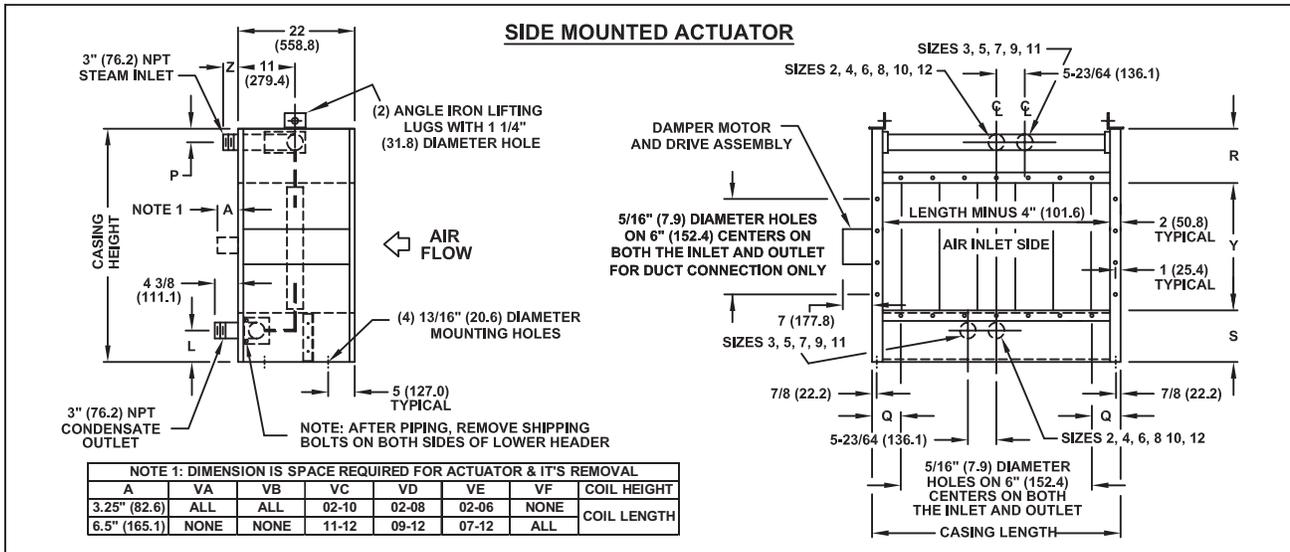
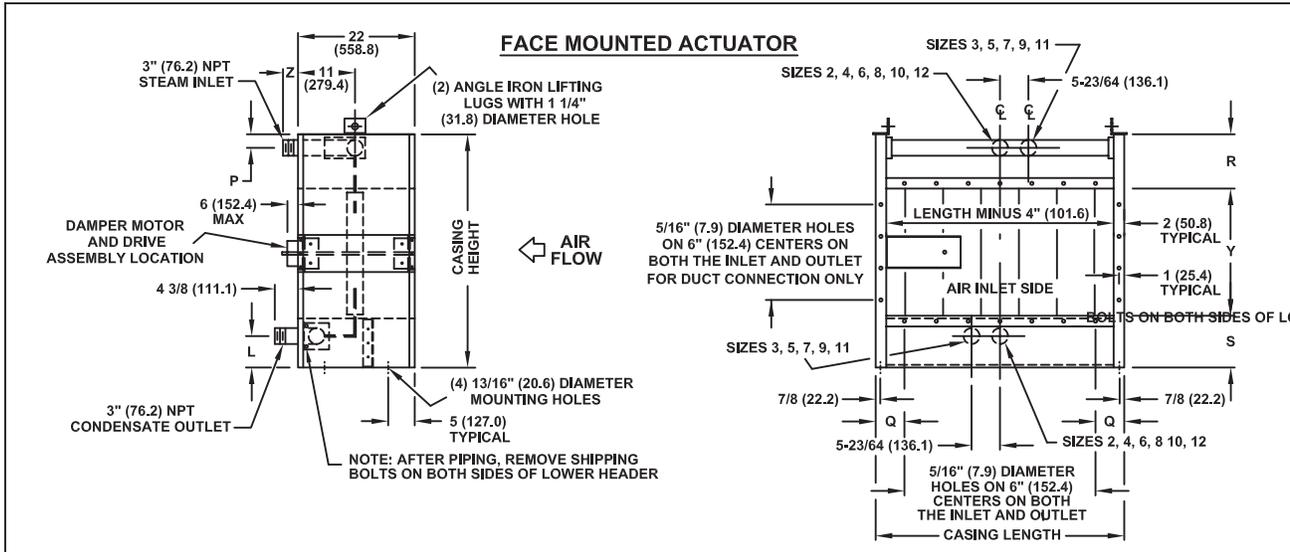
## Model Number Description



# DIMENSIONS

## One Row Steam Coils

D000724A



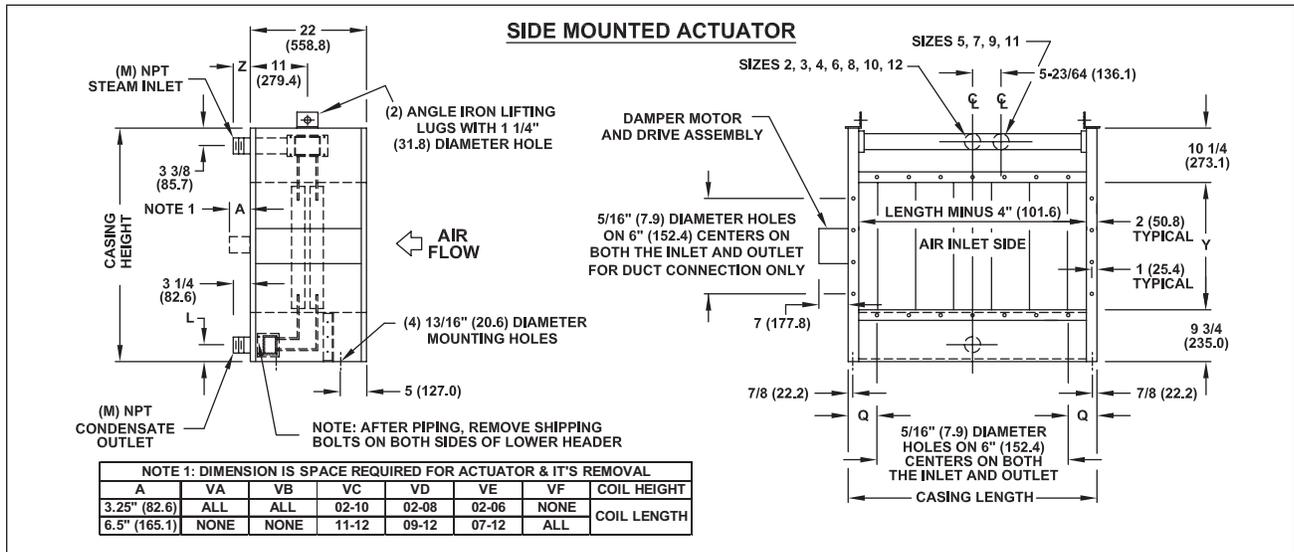
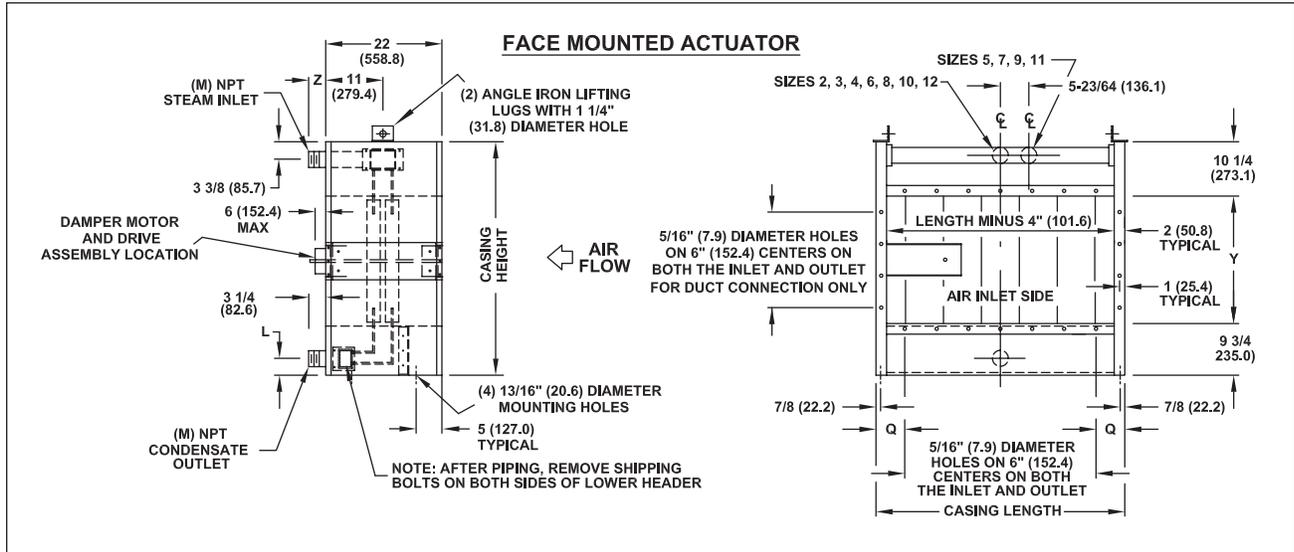
SIZE		2		3		4		5		6		7		8		9		10		11		12						
CASING LENGTH		25.438		36.188		46.875		57.625		68.313		79.063		89.750		100.500		111.188		121.906		132.625						
Q		3.719		3.094		5.438		4.813		4.156		3.531		2.875		5.250		4.594		3.953		3.313						
Z		3.750		3.750		3.750		3.750		2.125		2.125		2.125		2.125		2.125		2.125		2.125						
SIZE	CH	L	P	R	S	Y	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT												
VA	44	5.938	5.125	10.250	9.750	24	3.57	231	5.39	290	7.15	349	8.94	408	10.7	499	12.5	558	14.3	617	16.1	676	17.9	736	19.7	795	21.4	854
VB	56	5.938	5.125	10.250	9.750	36	5.36	257	8.08	326	10.7	395	13.4	463	16.1	564	18.8	632	21.4	701	24.1	770	26.8	839	29.5	908	32.2	976
VC	68	5.938	5.125	10.250	9.750	48	7.15	283	10.8	361	14.3	440	17.9	518	21.4	628	25.0	707	28.6	785	32.2	864	35.8	942	39.3	1021	42.9	1099
VD	80	5.938	5.125	10.250	9.750	60	-	-	13.5	397	17.9	485	22.3	573	26.8	693	31.3	781	35.7	869	40.2	957	44.7	1045	49.1	1134	53.6	1222
VE	93.7	3.000	3.750	8.875	6.813	78	-	-	-	-	-	-	29.0	656	34.8	790	40.6	892	46.5	995	52.2	1098	58.1	1200	63.8	1303	69.6	1406
VF	116	5.938	5.125	10.250	9.750	96	-	-	-	-	-	-	42.9	887	50.1	1004	57.2	1121	64.4	1238	71.5	1355	78.7	1472	85.8	1590		

Notes:  
 1. CH = Casing Height; OA = Outlet Area in square feet, WT = Weight in pounds.  
 2. All dimensions in inches.

# DIMENSIONS

## Two Row Steam Coils

D000713A



SIZE	2T	3T	4T	5T	6T	7T	8T	9T	10T	11T	12T													
<b>CASING LENGTH</b>	25.438	36.188	46.875	57.625	68.313	79.063	89.750	100.500	111.188	121.906	132.625													
<b>L</b>	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.125	3.625	3.625													
<b>M</b>	3" MPT	3" MPT	4" MPT	4" MPT																				
<b>Q</b>	3.719	3.094	5.438	4.813	4.156	3.531	2.875	5.250	4.594	3.953	3.313													
<b>Z</b>	3.250	3.250	3.250	3.250	5.250	5.250	5.250	5.250	5.250	5.250	5.250													
SIZE	CH	Y	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT						
VA	44	24	3.57	291	5.39	381	7.15	472	8.94	562	10.7	683	12.5	774	14.3	864	16.1	954	17.9	1044	19.7	1149	21.4	1239
VB	56	36	5.36	321	8.08	423	10.7	525	13.4	626	16.1	760	18.8	861	21.4	963	24.1	1065	26.8	1166	29.5	1283	32.2	1385
VC	68	48	7.15	351	10.8	464	14.3	578	17.9	691	21.4	836	25.0	949	28.6	1062	32.2	1176	35.8	1289	39.3	1417	42.9	1530
VD	80	60	-	-	13.5	505	17.9	630	22.3	755	26.8	912	31.3	1037	35.7	1161	40.2	1286	44.7	1411	49.1	1551	53.6	1676
VE	98	78	-	-	-	-	-	-	29.0	852	34.8	1026	40.6	1168	46.5	1310	52.2	1453	58.1	1595	63.8	1752	69.6	1894
VF	116	96	-	-	-	-	-	-	42.9	1140	50.1	1300	57.2	1459	64.4	1619	71.5	1779	78.7	1953	85.8	2113		

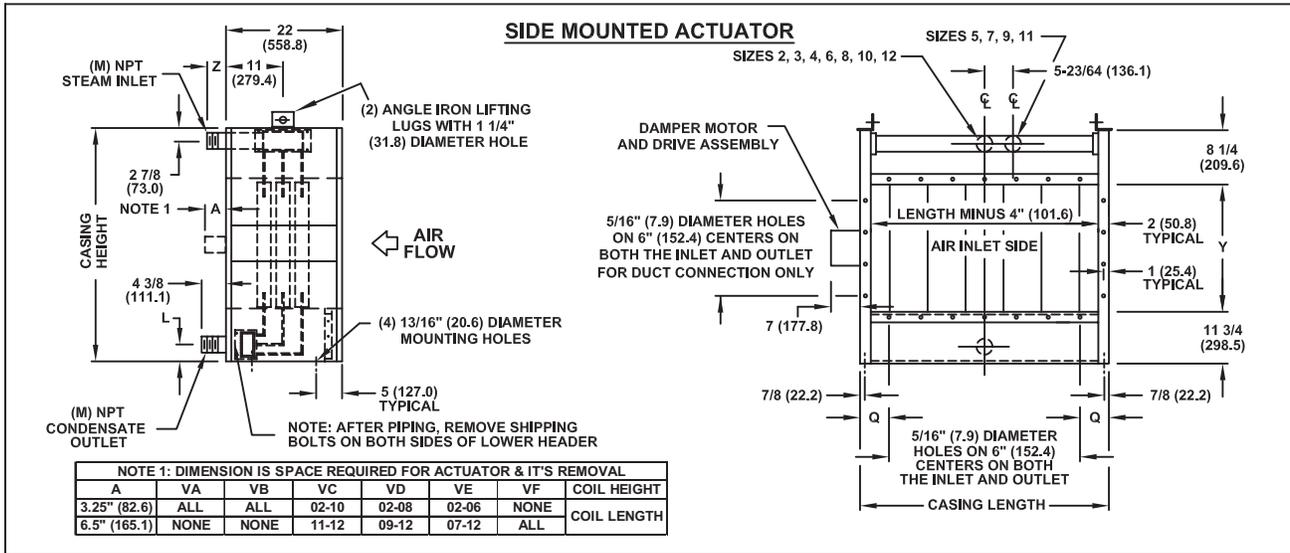
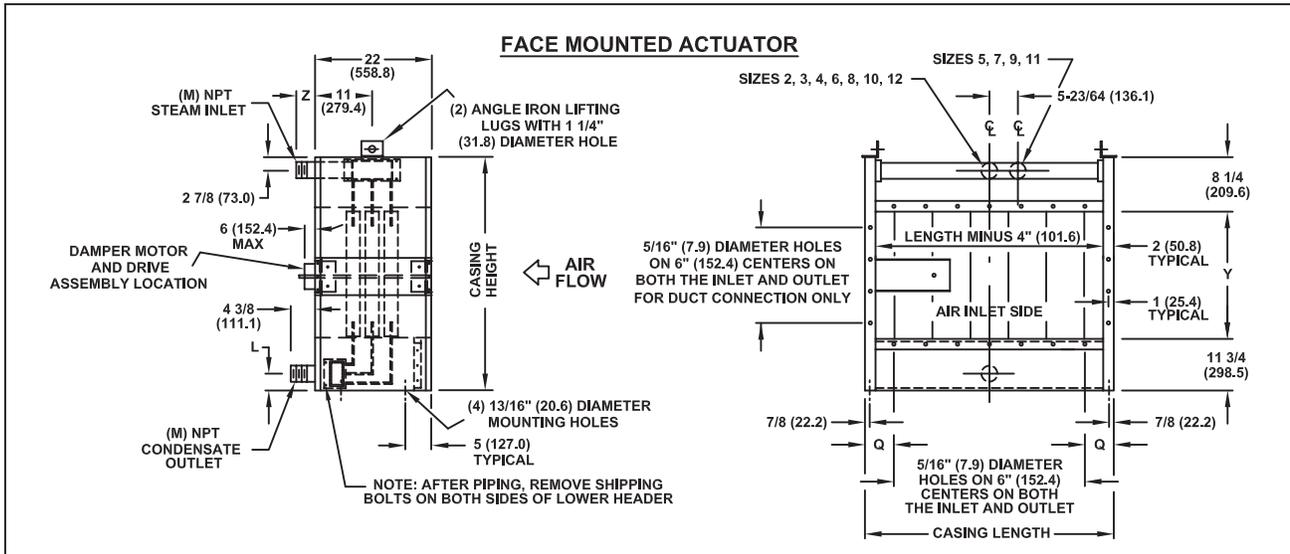
Notes:

- CH = Casing Height; OA = Outlet Area in square feet, WT = Weight in pounds.
- All dimensions in inches.

# DIMENSIONS

## Three Row Steam Coils

D000710A



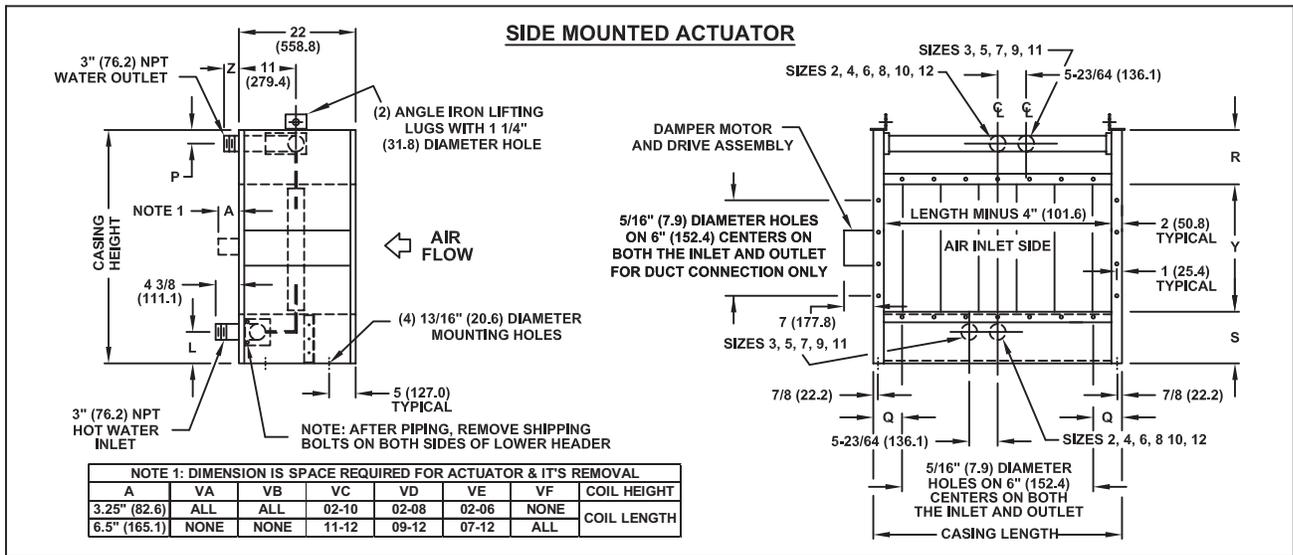
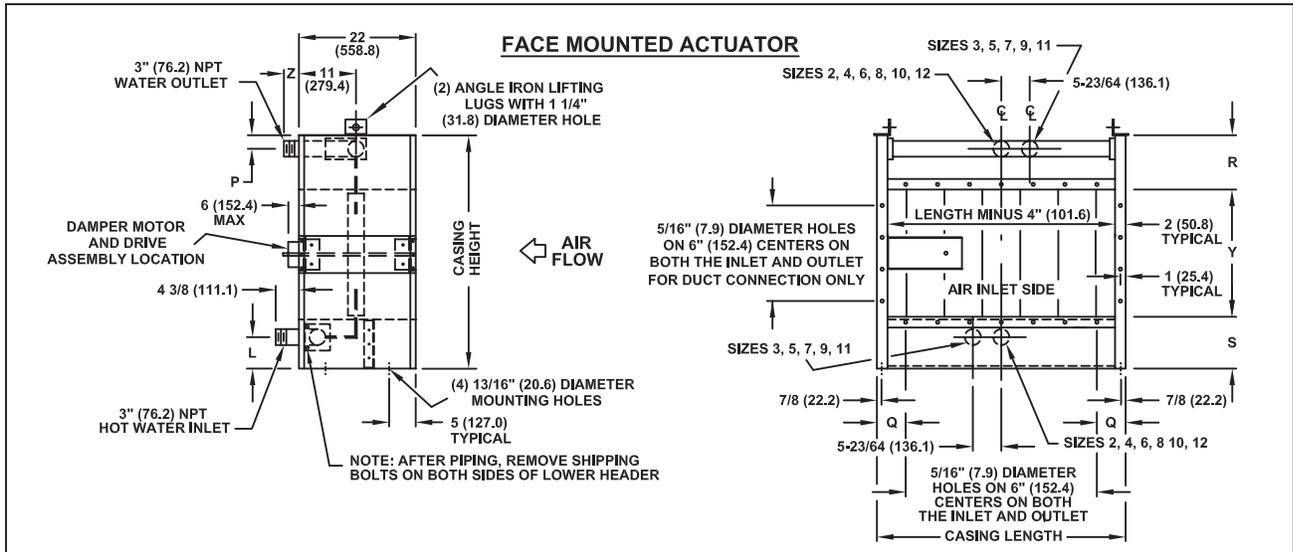
SIZE	2TX		3TX		4TX		5TX		6TX		7TX		8TX		9TX		10TX		11TX		12TX			
<b>CASING LENGTH</b>	25.438	36.188	46.875	57.625	68.313	79.063	89.750	100.500	111.188	121.906	132.625													
<b>L</b>	2.688	2.688	2.688	2.688	2.688	2.688	2.688	3.938	3.313	3.313	3.313													
<b>M</b>	3" MPT	3" MPT	3" MPT	3" MPT	3" MPT	3" MPT	3" MPT	4" MPT	4" MPT	4" MPT	4" MPT													
<b>Q</b>	3.719	3.094	5.438	4.813	4.156	3.531	2.875	5.250	4.594	3.953	3.313													
<b>Z</b>	3.000	3.000	3.000	3.000	6.250	6.250	6.250	6.250	6.250	6.250	6.250													
<b>SIZE</b>	<b>CH</b>	<b>Y</b>	<b>OA</b>	<b>WT</b>																				
<b>VA</b>	44	24	3.57	313	5.39	414	7.15	515	8.94	617	10.7	749	12.5	850	14.3	951	16.1	1067	17.9	1168	19.7	1269	21.4	1371
<b>VB</b>	56	36	5.36	348	8.08	463	10.7	578	13.4	894	16.1	841	18.8	956	21.4	1071	24.1	1201	26.8	1316	29.5	1432	32.2	1547
<b>VC</b>	68	48	7.15	383	10.8	512	14.3	642	17.9	771	21.4	932	25.0	1061	28.6	1191	32.2	1335	35.8	1464	39.3	1594	42.9	1723
<b>VD</b>	80	60	-	-	13.5	561	17.9	705	22.3	848	26.8	1023	31.3	1167	35.7	1310	40.2	1469	44.7	1612	49.1	1756	53.6	1900
<b>VE</b>	98	78	-	-	-	-	-	-	29.0	964	34.8	1161	40.6	1325	46.5	1490	52.2	1669	58.1	1834	63.8	1999	69.6	2164
<b>VF</b>	116	96	-	-	-	-	-	-	-	-	42.9	1298	50.1	1484	57.2	1670	64.4	1870	71.5	2056	78.7	2242	85.8	2428

Notes:  
 1. CH = Casing Height; OA = Outlet Area in square feet, WT = Weight in pounds.  
 2. All dimensions in inches.

# DIMENSIONS

## One Row Hot Water Coils

D000712A



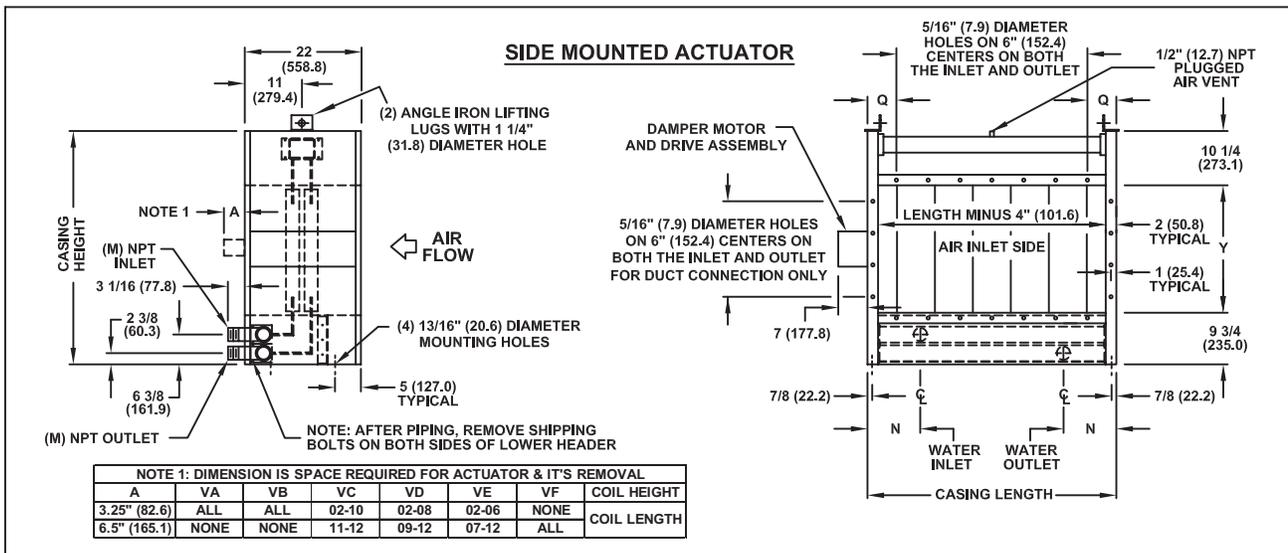
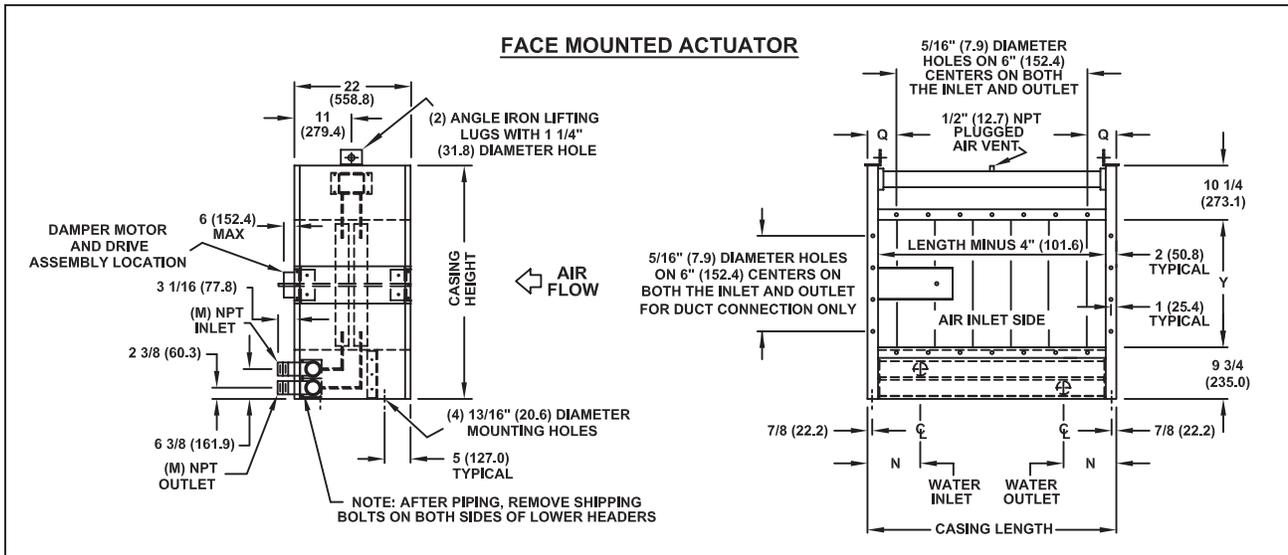
SIZE		2		3		4		5		6		7		8		9		10		11		12						
CASING LENGTH		25.438		36.188		46.875		57.625		68.313		79.063		89.750		100.500		111.188		121.906		132.625						
Q		3.719		3.094		5.438		4.813		4.156		3.531		2.875		5.250		4.594		3.953		3.313						
Z		3.750		3.750		3.750		3.750		2.125		2.125		2.125		2.125		2.125		2.125		2.125						
SIZE	CH	L	P	R	S	Y	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT												
VA	44	5.938	5.125	10.250	9.750	24	3.57	231	5.39	290	7.15	349	8.94	408	10.7	499	12.5	558	14.3	617	16.1	676	17.9	736	19.7	795	21.4	854
VB	56	5.938	5.125	10.250	9.750	36	5.36	257	8.08	326	10.7	395	13.4	463	16.1	564	18.8	632	21.4	701	24.1	770	26.8	839	29.5	908	32.2	976
VC	68	5.938	5.125	10.250	9.750	48	7.15	283	10.8	361	14.3	440	17.9	518	21.4	628	25.0	707	28.6	785	32.2	864	35.8	942	39.3	1021	42.9	1099
VD	80	5.938	5.125	10.250	9.750	60	-	-	13.5	397	17.9	485	22.3	573	26.8	693	31.3	781	35.7	869	40.2	957	44.7	1045	49.1	1134	53.6	1222
VE	93.7	3.000	3.750	8.875	6.813	78	-	-	-	-	-	-	29.0	656	34.8	790	40.6	892	46.5	995	52.2	1098	58.1	1200	63.8	1303	69.6	1406
VF	116	5.938	5.125	10.250	9.750	96	-	-	-	-	-	-	-	42.9	887	50.1	1004	57.2	1121	64.4	1238	71.5	1355	78.7	1472	85.8	1590	

Notes:  
 1. CH = Casing Height; OA = Outlet Area in square feet, WT = Weight in pounds.  
 2. All dimensions in inches.

# DIMENSIONS

## Two Row Hot Water Coils

D000711A



SIZE	2W	3W	4W	5W	6W	7W	8W	9W	10W	11W	12W													
CASING LENGTH	25.438	36.188	46.875	57.625	68.313	79.063	89.750	100.500	111.188	121.906	132.625													
M	2" MPT	3" MPT	3" MPT	3" MPT	3" MPT	3" MPT																		
N	7.125	12.750	12.750	12.750	12.750	12.750	12.750	12.750	12.750	12.750	12.750													
Q	3.719	3.094	5.438	4.813	4.156	3.531	2.875	5.250	4.594	3.953	3.313													
SIZE	CH	Y	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT		
VA	44	24	3.57	283	5.39	369	7.15	455	8.94	541	10.7	627	12.5	713	14.3	799	16.1	884	17.9	971	19.7	1057	21.4	1142
VB	56	36	5.36	313	8.08	410	10.7	508	13.4	605	16.1	703	18.8	800	21.4	898	24.1	995	26.8	1093	29.5	1191	32.2	1288
VC	68	48	7.15	343	10.8	452	14.3	561	17.9	670	21.4	779	25.0	888	28.6	997	32.2	1106	35.8	1215	39.3	1325	42.9	1434
VD	80	60	-	-	13.5	493	17.9	614	22.3	735	26.8	855	31.3	976	35.7	1096	40.2	1217	44.7	1338	49.1	1459	53.6	1579
VE	98	78	-	-	-	-	-	-	29.0	831	34.8	969	40.6	1107	46.5	1383	52.2	1383	58.1	1522	63.8	1660	69.6	1798
VF	116	96	-	-	-	-	-	-	-	-	42.9	1083	50.1	1239	57.2	1550	64.4	1550	71.5	1705	78.7	1861	85.8	2016

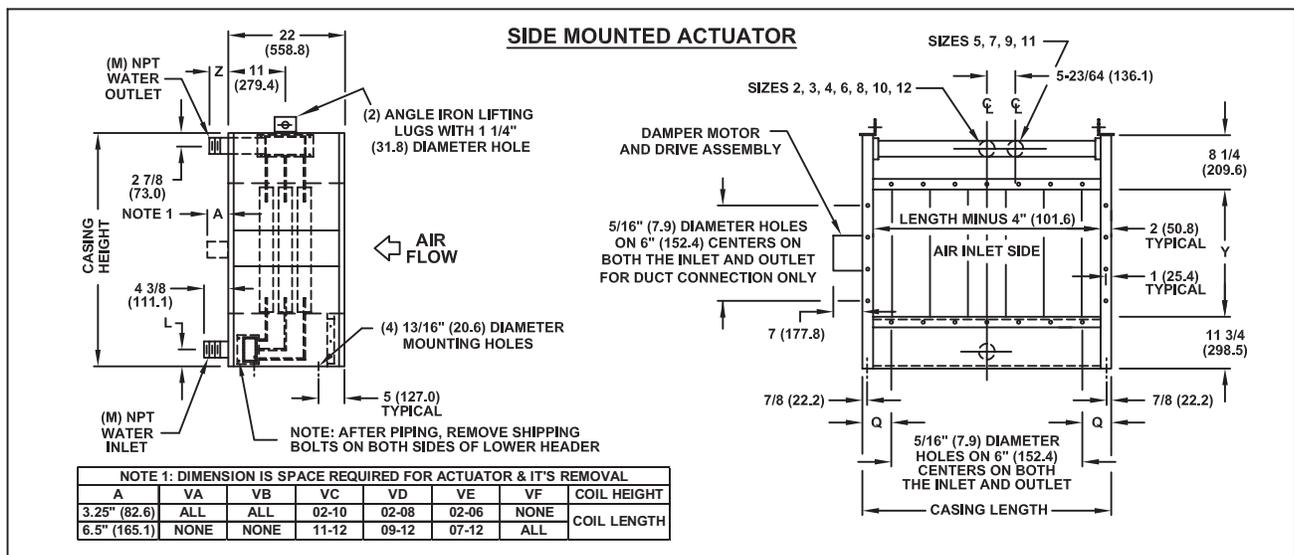
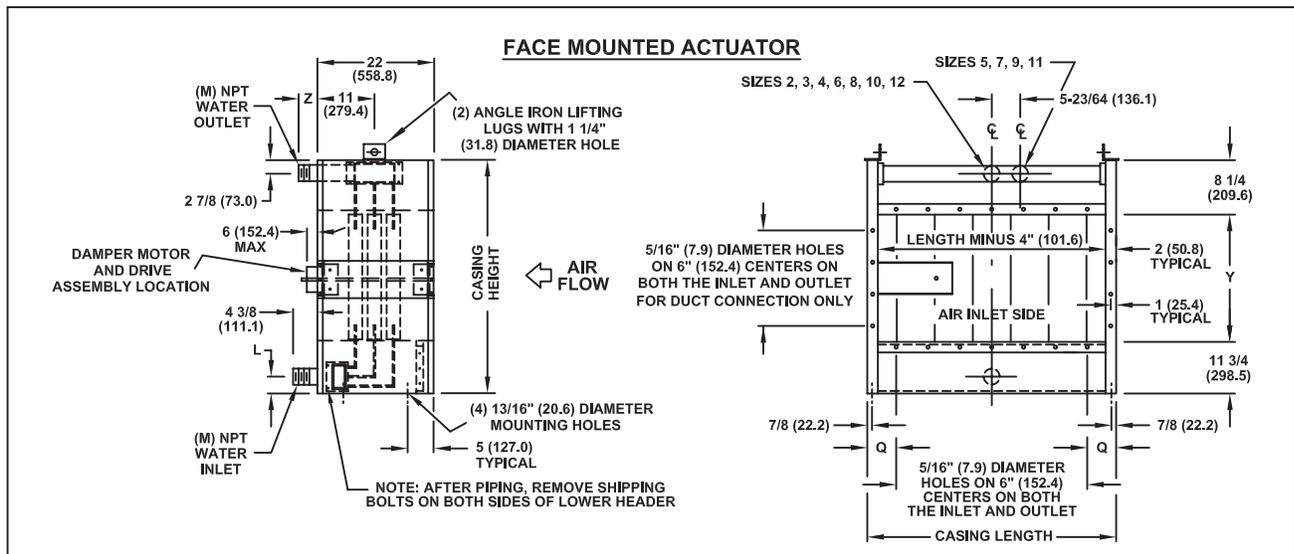
Notes:

1. CH = Casing Height; OA = Outlet Area in square feet, WT = Weight in pounds.
2. All dimensions in inches.

# DIMENSIONS

## Three Row Hot Water Coils

D000749A



SIZE	2TW	3TW	4TW	5TW	6TW	7TW	8TW	9TW	10TW	11TW	12TW													
<b>CASING LENGTH</b>	25.438	36.188	46.875	57.625	68.313	79.063	89.750	100.500	111.188	121.906	132.625													
<b>L</b>	2.688	2.688	2.688	2.688	2.688	2.688	2.688	3.938	3.313	3.313	3.313													
<b>M</b>	3" MPT	4" MPT	4" MPT	4" MPT	4" MPT																			
<b>Q</b>	3.719	3.094	5.438	4.813	4.156	3.531	2.875	5.250	4.594	3.953	3.313													
<b>Z</b>	3.000	3.000	3.000	3.000	6.250	6.250	6.250	6.250	6.250	6.250	6.250													
SIZE	CH	Y	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT	OA	WT				
VA	44	24	3.57	313	5.39	414	7.15	515	8.94	617	10.7	749	12.5	850	14.3	951	16.1	1067	17.9	1168	19.7	1269	21.4	1371
VB	56	36	5.36	348	8.08	463	10.7	578	13.4	894	16.1	841	18.8	956	21.4	1071	24.1	1201	26.8	1316	29.5	1432	32.2	1547
VC	68	48	7.15	383	10.8	512	14.3	642	17.9	771	21.4	932	25.0	1061	28.6	1191	32.2	1335	35.8	1464	39.3	1594	42.9	1723
VD	80	60	-	-	13.5	561	17.9	705	22.3	848	26.8	1023	31.3	1167	35.7	1310	40.2	1469	44.7	1612	49.1	1756	53.6	1900
VE	98	78	-	-	-	-	-	-	29.0	964	34.8	1161	40.6	1325	46.5	1490	52.2	1669	58.1	1834	63.8	1999	69.6	2164
VF	116	96	-	-	-	-	-	-	-	-	42.9	1298	50.1	1484	57.2	1670	64.4	1870	71.5	2056	78.7	2242	85.8	2428

Notes:

- CH = Casing Height; OA = Outlet Area in square feet, WT = Weight in pounds.
- All dimensions in inches.

## Recommendations

The integrity of the system depends in part on proper piping. The following recommendations should be diligently observed:

### Steam Systems

1. All piping in contact with airflow or inside an air handler should be insulated.
2. Install casing level; tubes must be vertical.
3. **Full steam pressure must be supplied at all times – modulating valves must not be used.** A modulating steam valve on a preheat coil can actually cause the coil to retain the condensate due to a reduced pressure in the coil, thus exposing condensate in the tubes to freezing conditions. With modulating steam below 5 psig (near valve closure) the steam may not be fully distributed in all of the tubes in the coil, causing the outer tubes to cool abnormally. This will create thermal stress that can lead to possible “outer tube failure”. Slow-acting on/off steam valves may be used to close at desired set points. The minimum open to closed and closed to open time is three (3) minutes. Any time faster than three minutes is considered fast acting and is not allowed. If motorized steam valves are employed, they should be of the normally open type so that if the actuator fails, the valve will go to the open position, thereby keeping the steam supply to the coil.
4. Steam mains, return mains and traps should be anchored and supported independently of the VIFB coil. Traps and condensate piping must be supported on spring-loaded hangers or pads to isolate forces from the return header.
5. Return piping must incorporate a flexible connector to insure at least 3/8" tube expansion and contraction, and to allow the return header to float.
6. A drip trap should be installed in the steam supply line and drip into the return main. This will prevent steam line condensate from entering the unit with the steam. Avoid dripping steam mains into the VIFB coil or into the line between the VIFB coil and traps.
7. Use only bucket or thermostatic float traps for condensate removal. Thermostatic traps should be used for venting only.
8. Steam traps should be sized for three times the calculated condensate loading at the coil design conditions, based on the pressure differential across the trap rather than the boiler pressure. Each trap should be selected for the actual pressure differential across the trap, not the boiler pressure. Pressure differential is herein defined as the gauge pressure at the trap minus the pressure in the return main.
9. The return connection should be full size of the coil header and reduced at the trap. Use of a reducing bushing on the coil return connection is not recommended. (If shutoff valve, strainer and trap are

piped together with pipe nipples, then the pipe can be reduced to the trap inlet size at the shutoff valve).

10. Strainers should be installed ahead of traps to prevent dirt and sludge from affecting trap operation. When the “closed circuit gravity return system” leads directly to the boiler, the coil traps should be located at least two feet above the water line of the boiler.
11. Risers should not be installed in condensate return lines.
12. Each coil in a coil bank or in series should be individually trapped and vented.
13. The steam trap should have provisions for air venting. If the trap is non-venting, proper air vents should be provided for each coil section to eliminate condensable gases. All air vent lines should be minimum one-inch diameter and properly pitched to assure free venting of air. The venting device should be located at least 12 inches above the bottom of the coil casing. In low-pressure steam systems (15 psig and below) in which a non-venting trap is used for condensate removal, a thermostatic air trap should be installed in a one-inch diameter air line bypassing the condensate trap to the atmospheric return main. An automatic air vent should be installed in a one-inch diameter air line before the condensate trap on systems with a vacuum return system. In high-pressure steam systems (above 15 psig) in which a non-venting trap is used for condensate removal, an automatic air vent should be installed in a one-inch diameter air line before the condensate trap. Do not return vented air to the condensate return main.
14. A bypass line with valve should be installed around the trap to permit operation of the coil during trap maintenance. This feature will also provide better coil start-up conditions when temperatures are below freezing.
15. If condensate must be lifted above the coil return level into overhead mains or if return mains are pressurized, then a pump and receiver should be installed between the condensate traps and return mains.
16. Proper vacuum breakers should be furnished as shown on the piping diagrams.
17. Swing check valves of 15-degree type should be utilized to prevent condensate backup in the case of steam system failure. Vertical lift check valves or 45-degree swing check valves should not be used as they require a higher head pressure of water for opening.

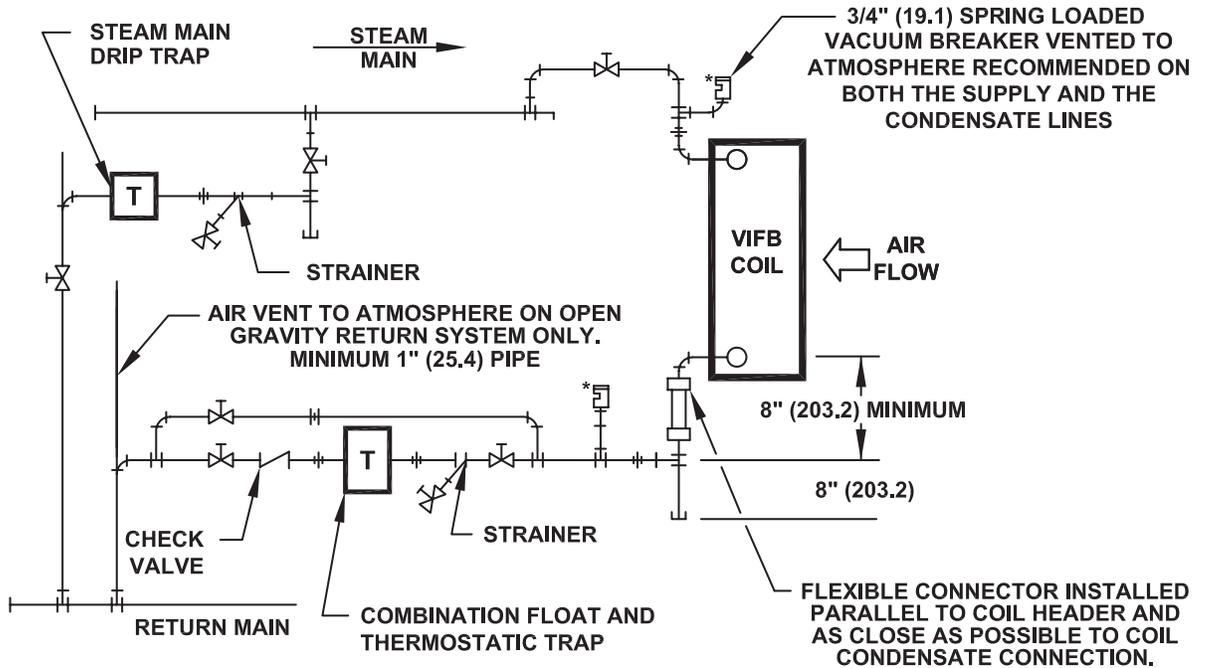
### Hot Water Systems

1. Install the casing level; tubes must be vertical.
2. Inlet and outlet mains should be anchored and supported independently of the VIFB coil.
3. Inlet piping must incorporate a flexible connector to provide for at least 3/8" tube expansion and contraction, and to allow the return header to float.

# PIPING

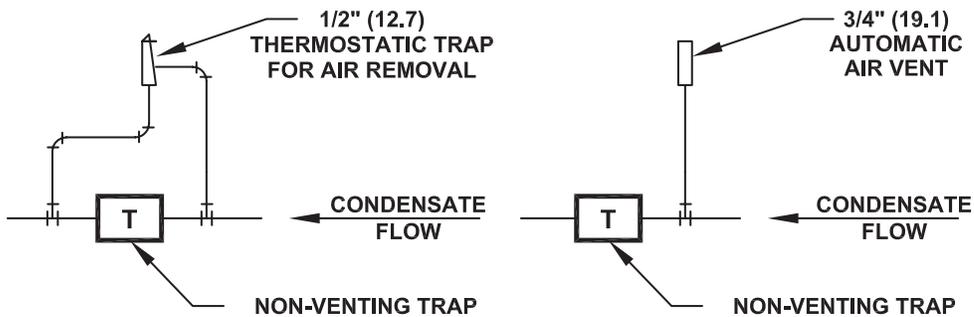
## Steam Coil Piping Diagram – 15 psig and below

W12A

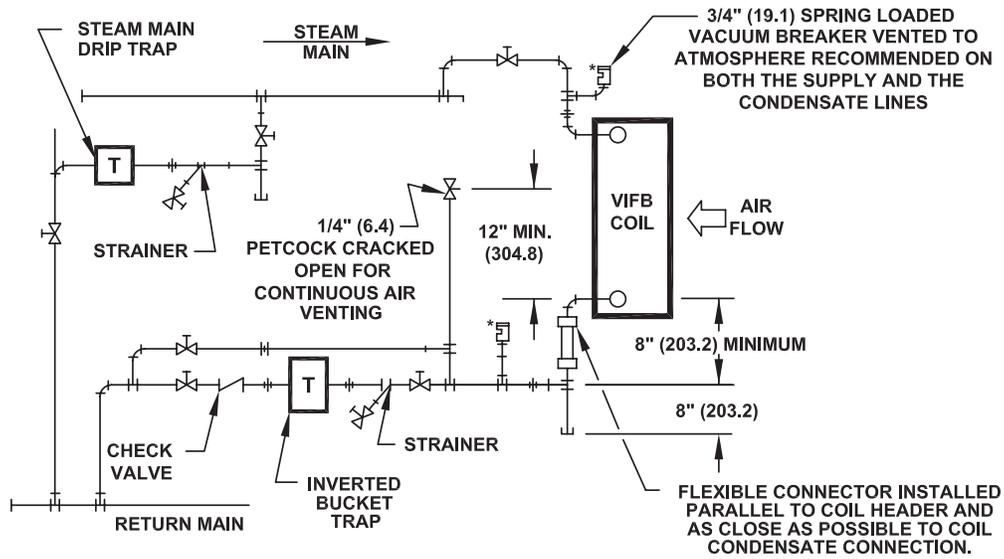


NOTE : THESE GUIDELINES ARE TYPICAL AND NOT INTENDED TO ADDRESS ALL SITUATIONS OR POSSIBLE ALTERNATIVES NEEDED TO MEET INDIVIDUAL SITE REQUIREMENTS.

### Additional Piping Required For Non-Venting Type Steam Traps

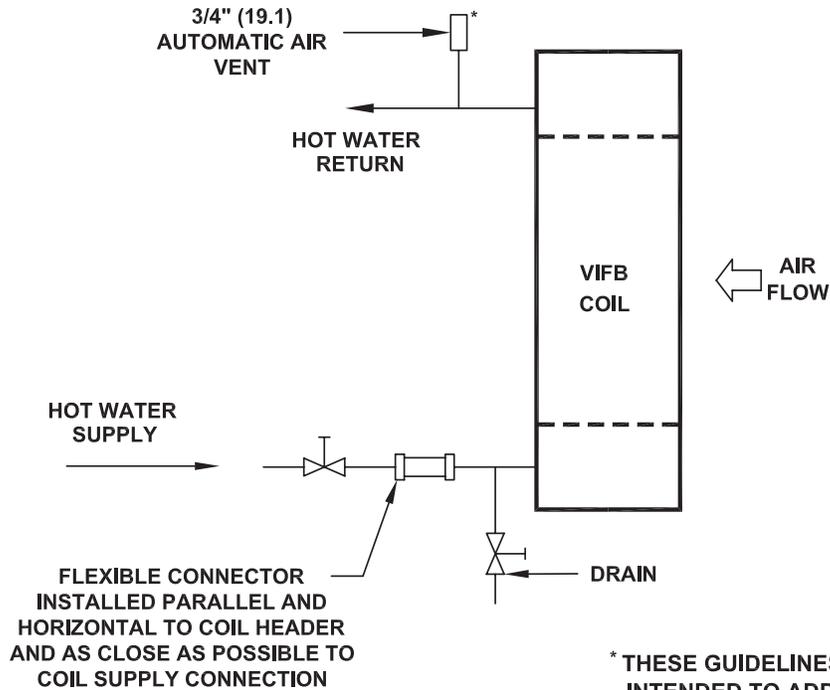


NOTE : DIMENSIONS ARE IN INCHES.  
DIMENSIONS IN PARENTHESIS ARE IN MILLIMETERS.



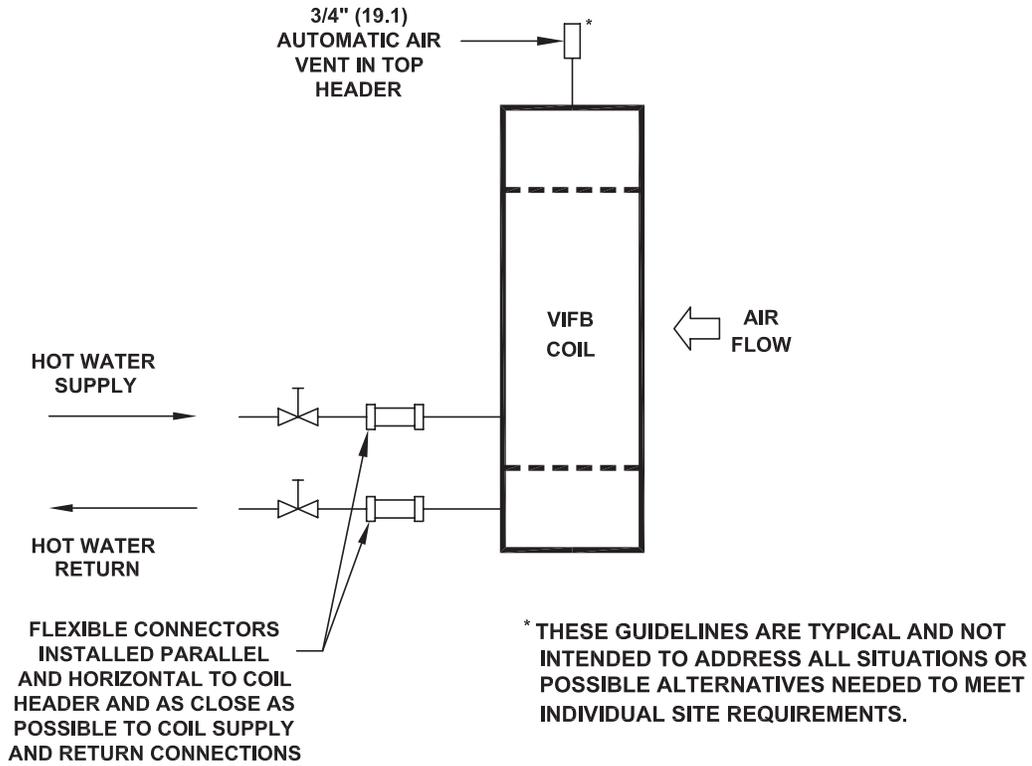
NOTE : THESE GUIDELINES ARE TYPICAL AND NOT INTENDED TO ADDRESS ALL SITUATIONS OR POSSIBLE ALTERNATIVES NEEDED TO MEET INDIVIDUAL SITE REQUIREMENTS.

DIMENSIONS ARE IN INCHES.  
DIMENSIONS IN PARENTHESIS ARE IN MILLIMETERS.



\* THESE GUIDELINES ARE TYPICAL AND NOT INTENDED TO ADDRESS ALL SITUATIONS OR POSSIBLE ALTERNATIVES NEEDED TO MEET INDIVIDUAL SITE REQUIREMENTS.

NOTE : DIMENSIONS ARE IN INCHES.  
DIMENSIONS IN PARENTHESIS ARE IN MILLIMETERS.  
HEATING SPECIALTIES PROVIDED BY OTHERS.



NOTE : DIMENSIONS ARE IN INCHES.  
DIMENSIONS IN PARENTHESIS ARE IN MILLIMETERS.

Wing's VIFB coil meets the most exacting requirements of accurate temperature control. Air stream temperature is controlled by an air stream thermostat that operates in conjunction with an electric or pneumatic actuator to properly position the dampers to achieve the proper balance of face and bypass airflows.

Electric direct-coupled actuators may be mounted either on the coil face or on the side of the coil. Pneumatic actuators are side-mounted as standard. In some instances, pneumatic actuators may be face mounted; consult factory for details.

Standard mounting location for damper actuators is on the left hand side of the unit casing (when looking in the direction of air flow). Right hand damper actuator mounting is optional.

Integral face and bypass coils are subject to some temperature override, i.e., a rise in air stream temperature above the desired set point in the full bypass mode. Coil temperature override occurs as a result of heat picked up from the hot damper blades. In the event that any temperature override is undesirable a slow-acting two-position (i.e., fully open or fully closed) valve should be installed.

All motorized shut-off or pressure reducing valves should be of the normally-open type, so that in the event of a malfunction, they will fail in the open position.

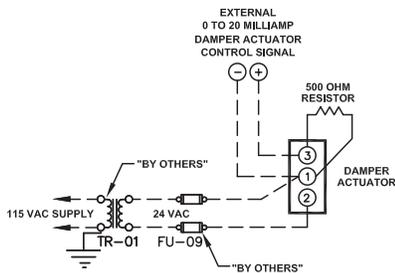
Damper actuators furnished by L.J. Wing are factory-mounted to ensure precise adjustment and to provide a complete package that is ready for installation and operation.

On pneumatic control installations, the actuators close the bypass dampers on spring return stroke to protect the system in event of control air pressure failure. (Pilot positioners are required).

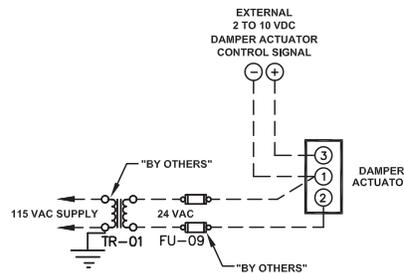
On electric control installations, electric proportional damper motors are used which, if a control failure occurs, will remain at the last controlling position.

The air stream or low limit thermostat bulb should be located in the air stream a minimum of three feet downstream (two feet if anti-stratification baffles are installed) of the coil. The thermostat bulb should be positioned parallel to the headers across both the face and bypass sections. When coils are installed in banks, each coil should have its own thermostat for positive temperature control.

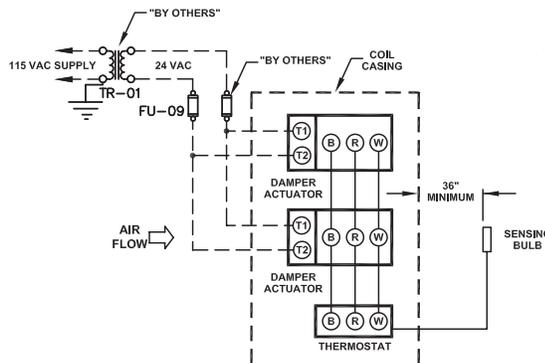
**FIGURE 9**  
Typical Side Mounted Electric Control  
(Bellimo Standard - 0 To 20 mA)



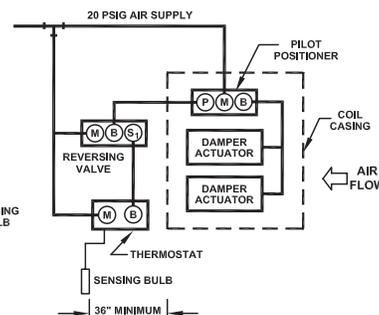
**FIGURE 10**  
Typical Side Mounted Electric Control  
(Bellimo Standard - 2 To 10 VDC)



**FIGURE 11**  
Typical Side Mounted Electric Control  
(Honeywell Standard - 0 To 135 Ohm)



**FIGURE 12**  
Typical Side Mounted  
Pneumatic Control  
(Barber Colman Standard -  
8 To 13 PSIG Control)



# INSTALLATION TIPS

## Control Valves

**Full steam pressure must be supplied at all times – modulating valves must not be used.**

A modulating steam valve on a preheat coil can actually cause the coil to retain the condensate due to a reduced pressure in the coil, thus exposing condensate in the tubes to freezing conditions. With modulating steam below 5 psig (near valve closure) the steam may not be fully distributed in all of the tubes in the coil, causing the outer tubes to cool abnormally. This will create thermal stress that can lead to possible “outer tube failure”. Slow-acting on/off steam valves may be used to close at desired set points. The minimum open to closed and closed to open time is three (3) minutes. Any time faster than three minutes is considered fast acting and is not allowed. If motorized steam valves are employed, they should be of the normally open type so that if the actuator fails, the valve will go to the open position, thereby keeping the steam supply to the coil.

## Temperature Override

The amount that the delivered air temperature exceeds the thermostat setting is called temperature override. To minimize temperature override:

Insulate the top and bottom headers and/or at least isolate them on both sides of the coils. Eliminate airflow over the supply and return headers by installing sheet metal isolation plates on the top and bottom upstream of the coils.

Inlet and outlet mains should be fully insulated.

To eliminate coil temperature override, use slow-acting on/off valves to close at desired set points.

The installation of humidifiers with steam manifolds internal of an air handler may provide a temperature override to the system. Internal steam manifolds and piping should be insulated.

## Shipping Bolts

Return condensate headers and hot water supply headers are securely bolted to lower mounting brackets to prevent damage to header and tubes during shipment and piping of the coils. These bolts **MUST** be removed before applying steam or hot water but after all piping connections are made.

## Flexible Connectors

Return steam condensate headers and hot water supply headers must be free to float. A flexible connector **MUST** be installed parallel to the coil header, as close as possible to the coil connection and be able to provide a minimum of 3/8” vertical and lateral movement of the headers.

Failure to install flexible connectors will restrict expansion of the headers. This can result in bowing of tubes, bending of fins, interference with damper operation, or eventually tube breakage.

Steam and hot water mains must be supported separately after the flexible connector to isolate piping strains and additional expansion from the coils.

## Temperature Controls

The airstream thermostat control to the coils should be located a minimum of 36” downstream. Each coil should have its own temperature control system.

Freezestats mounted on the face of the cooling coils should be located a minimum of 36” downstream of the VIFB coil flange. Optional anti-stratification baffles are available to reduce this spacing to 24”.

Coils operating at lower or higher than recommended air velocities or in VAV systems should be fitted with optional anti-stratification baffles.

## Piping and Start-Up

Steam pipes must be sized to handle desired steam flows at the lowest pressures.

Where more than one (1) coil is used, each coil should be piped independently.

To avoid freezing of pre-heat coils when applying steam or hot water in very cold locations, first raise the tube metal temperature above freezing by applying steam or hot water to the coil prior to passing airflow over it.

# ACCESSORIES

## **Steel Tubes**

Available for applications where the job requirements preclude the use of copper or 90/10 cupronickel tube materials.

## **90/10 Cupronickel Tubes**

Available for applications with higher steam pressures up to 350 psig.

## **0.049" Wall Copper Tubes**

Available for applications with higher steam pressures.

## **Copper Headers**

For systems requiring extra cleanliness in the boiler return water.

## **Anti-Stratification Baffles**

For applications where the heated and bypass air must be mixed within a reduced area. Allows reduction of the downstream mixing length from 36" to 24".

## **Flexible Connector**

Required to provide a minimum of 3/8" expansion and contraction of the free-floating bottom header(s).

## **Casing Flange Extensions**

For applications where it is desirable to match coil casing to a fixed duct or an air handling unit in the field.

## **Raised Face Flanges on Header Connections**

For applications where coil piping must match existing field piping. Both threaded and welded designs are available.

## **Vertical Piping Connections**

Primarily used with coils having extended flanges to prevent the flange extensions from interfering with the connection. Also used when the customer's piping is arranged in a manner that makes vertical piping connections more convenient.

## **Weatherproof Housing**

For outdoor installations to protect side-mounted actuators from the elements. Housing includes a removable panel for easy access.

## **Painted Finish**

Coil casing can be fabricated of galvanized steel and dampers can be fabricated of cold-rolled steel. Casing and dampers are then provided with an air-dried alkyd enamel finish both inside and out.

## **Epoxy Coating**

Coil casing can be fabricated of galvanized steel and dampers can be fabricated of cold-rolled steel. Entire coil is then provided with a durable baked epoxy coating for applications in corrosive atmospheres.

## **Stainless Steel Construction**

Coil casing, dampers and most of linkage can be furnished in type 304 stainless steel for applications in corrosive atmospheres.

## **Electric Freezestat**

Shuts off fan if freezing temperatures are sensed. Provided factory-mounted on the downstream face of one tube bank.

## **Electric Fan Cut-Off Thermostat**

Mounts on fan inlet to shut off fan if supply air temperature is too cold.

## **Pressurotrol®**

Safety device for steam applications only. Shuts off power to system if inlet steam pressure drops below set point. Shipped loose for field mounting on steam main.

## **Aquastat®**

Safety device for hot water applications only. Shuts off power to system if inlet water temperature drops below set point. Shipped loose for mounting on inlet water main.

## **Inter-Connecting Linkage**

Allows two side-by-side coils to be operated from one set of side-mounted damper controls.

## **Insulated Headers**

Provides sheet metal cover with 1", 1-1/2# fiberglass insulation over headers to reduce temperature override.

# SPECIFICATIONS AND SCHEDULE

## Typical Specification

### General

Furnish type VIFB integral face and bypass coils as manufactured by L.J. Wing, Dallas, TX, to heat air using steam or hot water as the heating medium. Performance shall be as shown in the schedule. Each heating coil shall consist of built-in series of finned heating elements and bypasses with interlocked dampers controlled by optional electric (or pneumatic) damper motor(s) and air stream thermostat. Dampers are to be arranged so as to completely enclose and isolate the heating coil passes when no temperature rise is required. Each coil shall be capable of maintaining a constant discharge air temperature regardless of variations in entering air temperatures with full steam pressure or water flow at all times. Actuators are to be **(face-mounted, side-mounted)**.

Proportioning of the air shall be such that the temperature at any point in a plane parallel to the face of the coil three feet **(two feet if optional anti-stratification baffles are installed)** downstream from the leaving air side will not vary more than +/- 5° F from the average discharge air stream temperature.

Finned heating elements shall be fabricated of seamless return bend type 5/8" o.d. copper **(optional: 90/10 cupronickel, steel)** tubes of 0.035" **(optional: 0.049")** wall thickness with rectangular fins of 0.010" thick aluminum. Fins shall not be spaced closer than 12 fins per inch. Each tube shall be secured to the steel **(optional: copper)** headers by a brazed joint with provision for 3/8" inch individual tube expansion and contraction by means of an optional flexible connector. Finned elements shall be factory tested with 500 psig hydrostatic pressure.

Coil casing and dampers shall be fabricated of heavy gauge galvanized steel and dampers **(optional: type 304 stainless steel casing and dampers)**.

### Options:

**Painted Finish** – Coil casing shall be fabricated of galvanized steel; dampers shall be formed from cold-rolled steel. Both casing and dampers shall be painted inside and out with an air-dried alkyd enamel finish.

**Epoxy Coating** – Coil casing shall be fabricated of galvanized steel; dampers shall be formed from cold-rolled steel. Entire coil shall be furnished with a baked epoxy coating for corrosion protection.

**Casing Flange Extensions** – Coil casing shall be furnished with extended flanges to match a fixed duct connection.

**Epoxy Coating** – Coil shall be furnished with an epoxy coating for corrosion protection.

**Raised Face Flanges on Header Connections** – Raised face flanges shall be supplied on the header connections.

**Inter-Connecting Linkage** – Two coils mounted side-by-side shall be fitted with inter-connecting linkage so that both coils can be operated from a single set of side-mounted damper controls.

**Insulated Headers** – Headers shall be insulated with one-inch thick, 1.5# fiberglass insulation then covered with sheet metal to reduce temperature override.

**Weatherproof Housing for Side-Mounted Actuators** – A weatherproof housing shall be furnished on the side-mounted actuators to protect them from the outdoor elements.

**Electric Freezestat** – Provide an electric freezestat to shut off the system fan if freezing temperatures are sensed. Freezestat shall be factory-mounted on the downstream face of one tube bank.

## Typical Schedule

Model no.	Airflow Rate (scfm)	Ent. Air Temp. (degrees F)	Leav. Air Temp. (degrees F)	Ent. Water Temp. (degrees F)	Water Flow Rate (gpm)	Water Press. Drop (ft. water)	Air Press. Drop (inches w.c.)
VD-8W	22,600	0	55	200	81.1	3.20	0.26