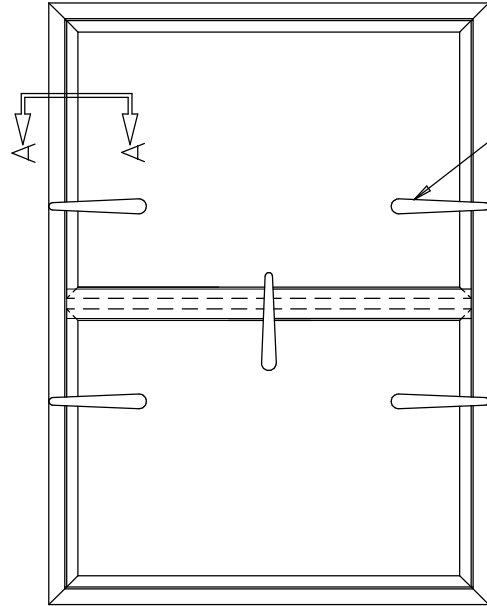
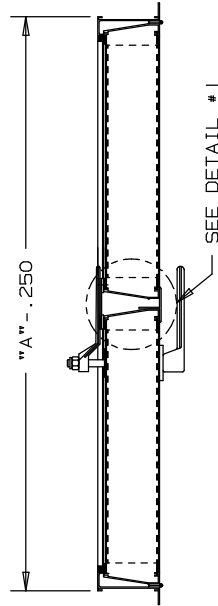
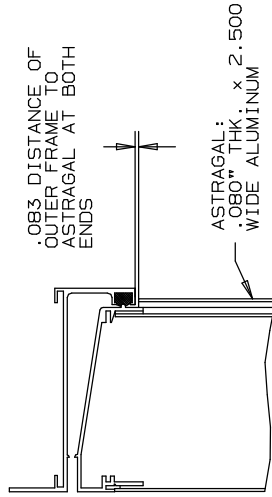
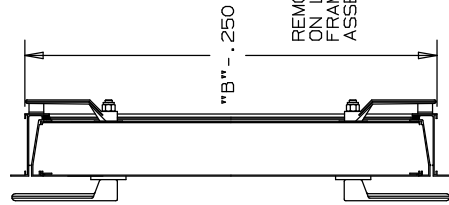


NOTE: THIS PRODUCT IS NOT
AIR/WATER LEAK TESTED.

CHG LTR	REVISION	DATE APVD
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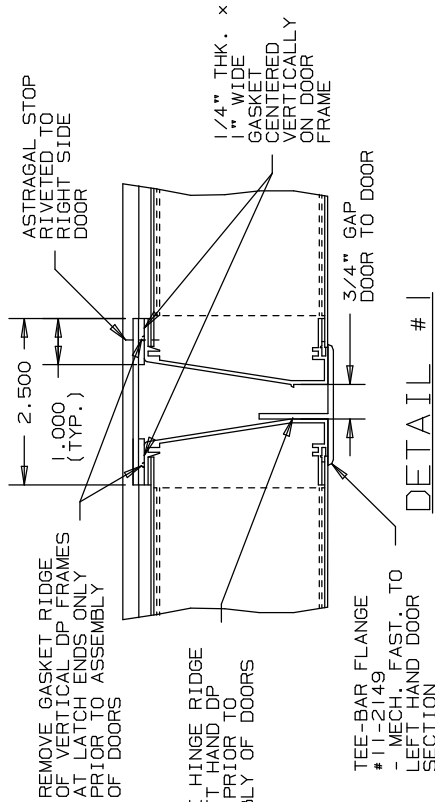


ELEVATION



SECTION A-A

SCALE: 3/8"=1"



DETAIL #1

SCALE: 3/8"=1"



ARROW UNITED INDUSTRIES
A Division of Mestek, Inc.

314 Riverside Drive - P.O. Box 69 - Wyalusing, PA 18853

AGENT:

SIZING CALCULATIONS: (BASED ON 1/4" DEDUCT)
"A" = WALL OPENING WIDTH
"B" = WALL OPENING HEIGHT
HORIZONTAL OUTER FRAME LENGTHS (2) = "A"+1.722
VERTICAL OUTER FRAME LENGTHS (2) = "B"+1.722
HORIZONTAL DOOR FRAME LENGTHS (4) = ("A"/2)-1.000
VERTICAL DOOR FRAME LENGTHS (4) = ("B"/2)-1.250
HORIZONTAL I-BEAM LENGTHS = ("A"/2)-4.000
LATCH HOLE SUPPORTS (NUMBER OF LATCHES) = 3.654
DOOR PANEL WIDTH = ("A"/2)-2.628
DOOR PANEL HEIGHT = ("B" - 1.250)
BUTT-STRAP LENGTH = "B" - 1.250

CUST.
CONTR.
ARCH.
P.O.

AHF40D
DOUBLE DOOR WITH STATIONARY
ASTRAGAL

PROJECT

DWN. KLM

DATE 4/30/02

ARROW JOB NO.

DWG. NO.

9-601

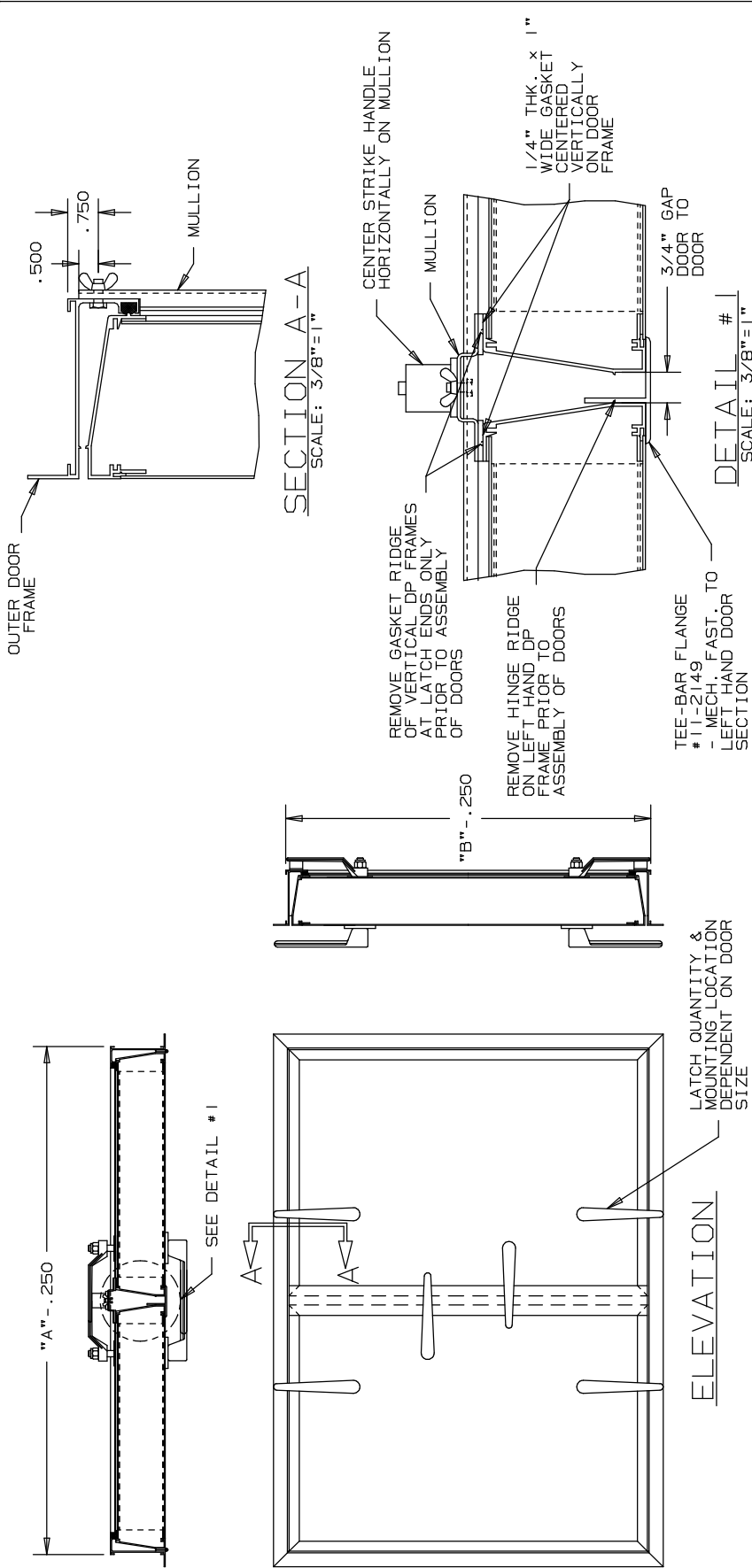
SHT OF

EDR.

1001-B-APRIL-2004

NOTE: THIS PRODUCT IS NOT
AIR/WATER LEAK TESTED.

CHG	REVISION	DATE
LTR		APVD



		ARROW UNITED INDUSTRIES A Division of Mestek, Inc. 314 Riverside Drive - P.O. Box 69 - Wyalusing, PA 18853	
AGENT:			
CUST.		AHF400	
CONTR.		DOUBLE DOOR WITH MULLION ASSEMBLY	
ARCH.			
P.O.		PROJECT	
DWN. KLM	DATE 4/30/02	ARROW JOB NO.	DWG. NO. 9-602
CKD.	EDR.		SHT OF
		1002-B-APRIL-2004	

SIZING CALCULATIONS: (BASED ON 1/4" DEDUCT)

"A" = WALL OPENING WIDTH
"B" = WALL OPENING HEIGHT
HORIZONTAL OUTER FRAME LENGTHS (2) = "A" + 1.722
VERTICAL OUTER FRAME LENGTHS (2) = "B" + 1.722
HORIZONTAL DOOR FRAME LENGTHS (4) = ("A"/2) - 1.000
VERTICAL DOOR FRAME LENGTHS (4) = ("B"/2) - 1.250
HORIZONTAL I-BEAM LENGTHS = ("A"/2) - 4.000
LATCH HOLE SUPPORTS (NUMBER OF LATCHES) = 3.654
DOOR PANEL WIDTH = ("A"/2) - 2.628
DOOR PANEL HEIGHT = ("B" - 1.250)
TEE-BAR LENGTH (1) = "B" - 1.250