

**STANDARD MATERIALS AND CONSTRUCTION**

**FRAME:** 16-GA. galvanized steel.

**BLADE:** Adjustable blade made from 16-GA. galvanized steel.  
Stationary blade made from 18-GA. galvanized steel.  
Blades approximately 3" on centers.

**LOUVER FACE:** Full head and sill with blades and jambs contained within.

**LINKAGE:** Brackets are 12-GA. Zinc plated machined steel. Pivots rotate in a Celcon bearing. A .312" dia. aluminum linkage rod is locked to the pivot by a ¼ - 20 set screw with an epoxy patch.

**SEALS:** Dual Durometer vinyl-grip seals at blade edge.  
Neoprene at jambs.

**SHAFTS:** ½" dia. plated steel stub.

**SCREEN:** (Secured to the exterior)  
½" flattened aluminum (.051"),  
-or- ½" sq. mesh 19-GA. galvanized steel (.041"),  
-or- 19/16 aluminum mesh insect screen (.011" dia.)

**FINISH:** Mill.

**OPTIONS**

Finishes - Enamels, Epoxies, etc.

Other screens also available.

Materials - 304 or 316 Stainless steel.

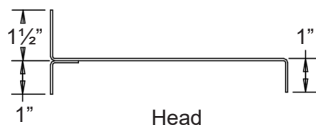
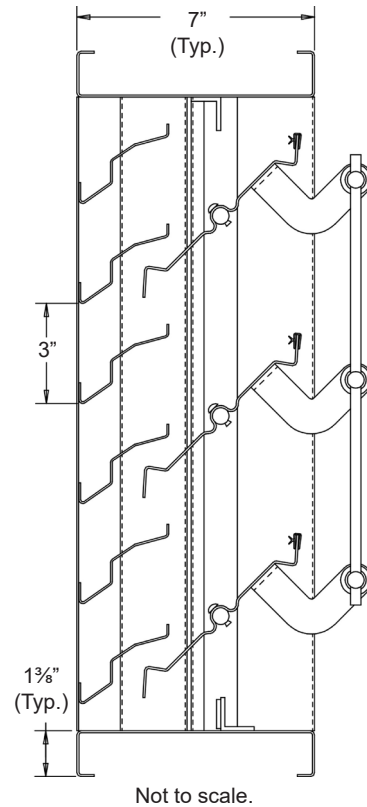
Actuators - Electric, Pneumatic, Manual, etc.

**NOTES**

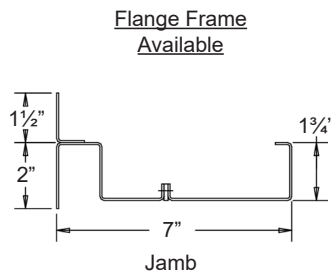
1. ½" nominal deduction will be made to the opening size given.
2. Approximate shipping weight is 9.0 lbs./sq.ft.

**LOUVER SIZES**

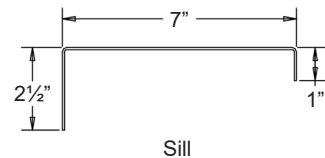
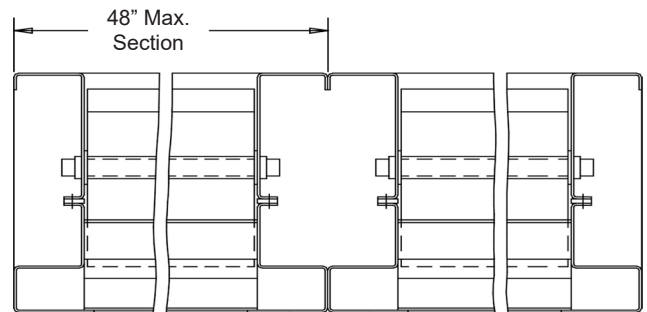
Min Panel	Max Single Panel
12"W x 14"H	48"W x 96"H



Head



Jamb



Sill

<b>Item #</b>	<b>Qty</b>	<b>Width</b>	<b>Height</b>	<b>Width</b>	<b>Height</b>	<b>Mullion</b>	<b>Type</b>	<b>Location</b>				
		<b>Opening Size</b>		<b>Louver Size</b>			<b>Screens</b>					<b>Union Made</b>
<b>Arch. / Eng. :</b>						<b>EDR:</b>		<b>ECN:</b>		<b>Job:</b>		
<b>Contractor:</b>												
<b>Project:</b>						<b>Date:</b>		<b>DWN:</b>		<b>DWG:</b>		