

**STANDARD MATERIALS AND CONSTRUCTION**

**FRAME:** .125" to .250" thick (nominal) extruded aluminum 6063-T52/T6 alloy.  
Grille depth can be 2" to 6" deep.

**BLADE:** .125" to .250" thick (nominal) extruded aluminum 6063-T52/T6 alloy.  
Blades can have 2" to 12" vertical and horizontal spacing and horizontal blade angle from 0° to 45°.

**CONSTRUCTION:** All welded construction.

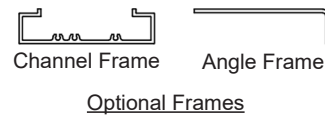
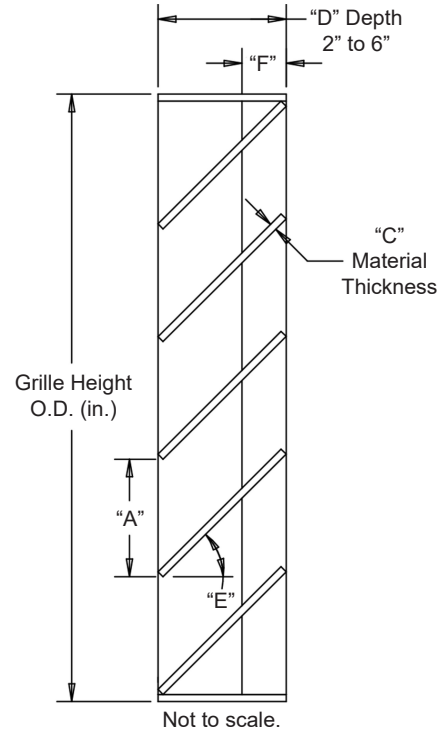
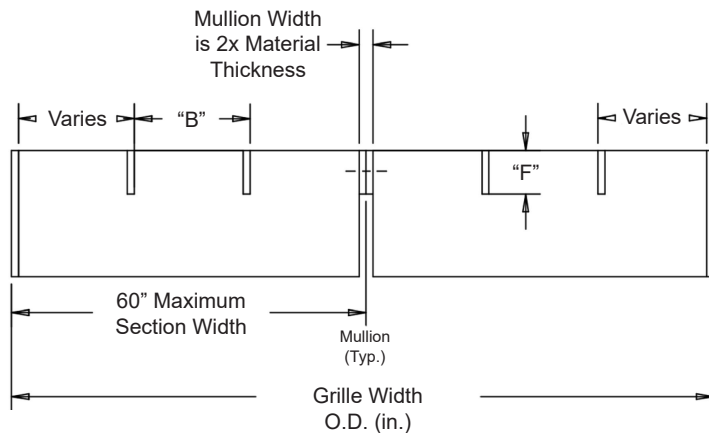
**FINISH:** Factory mill.

**OPTIONS**


Finishes - Kynar, Baked Enamel, Clear and Color Anodize

**GRILLE SCREEN SIZES**

|             |                         |
|-------------|-------------------------|
| Min Panel   | Max Single Panel        |
| 12"W x 12"H | 60"W x 96"H (40 sq.ft.) |



- "A" = 2" to 12" (Horizontal Blade Spacing)
- "B" = 2" to 12" (Vertical Blade Spacing)
- "C" = .125" to .250" (Material Thickness)
- "D" = 2" to 6" (Grille Depth)
- "E" = 0° to 45° (Blade Angle)
- "F" = 1" minimum (Vertical Blade Depth)

|                |     |               |          |              |                    |             |  |
|----------------|-----|---------------|----------|--------------|--------------------|-------------|---|
| Item #         | Qty | Horizontal    | Vertical | Grille Depth | Material Thickness | Blade Angle |   |
|                |     | Blade Spacing |          |              |                    |             |   |
| Arch. / Eng. : |     |               |          | EDR:         | ECN:               | Job:        |   |
| Contractor:    |     |               |          |              |                    |             |   |
| Project:       |     |               |          | Date:        | DWN:               | DWG:        |   |