

**STANDARD MATERIALS AND CONSTRUCTION**

- FLANGED FRAME:** 16 GA. galvanized steel.
- DOOR PANELS:** 20 GA. galvanized steel.
- CHANNEL SUPP.:** 16 GA. galvanized steel.
- INSULATION:** 2.25 lb. density polyurethane foam.
- HANDLES:** Dual-acting die cast zinc.
- GASKET:** Continuous length replaceable neoprene bulb.
- HINGE:** Stainless steel continuous type.
- VIEWPORT GLASS:** Single pane, ¼" wire; 9" x 9" standard.
- FINISH:** Mill.

**OPTIONS**

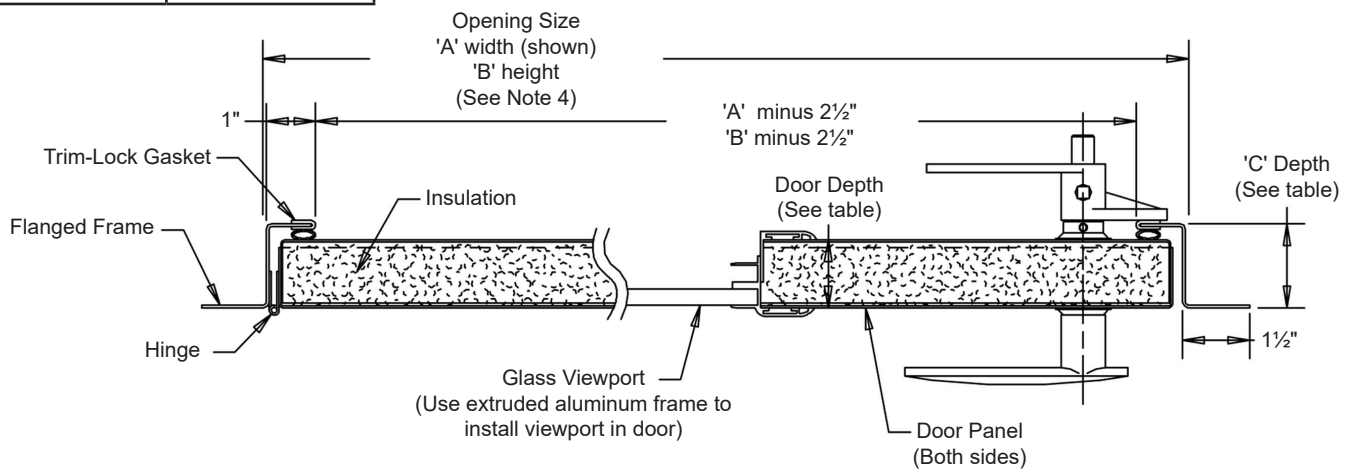
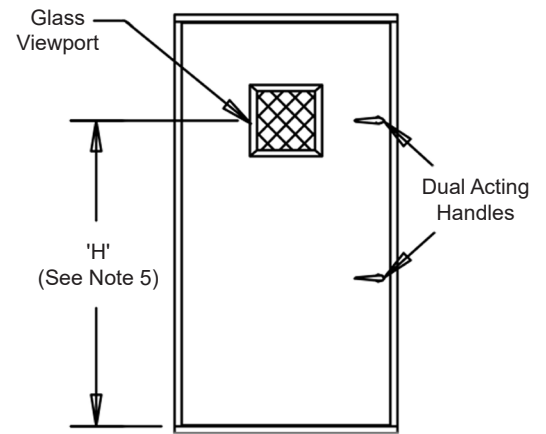
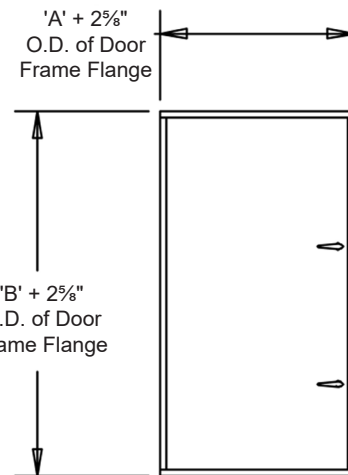
- Door panel material: bonderized steel, stainless steel
- Viewport glass size: 9" x 9" or 12" x 12"
- Single pane ¼" wire or plexiglass
- Double pane ¼" wire
- Thermal pane ¼" wire
- Finishes - Baked Enamel, Baked Epoxy, or Prime Coat
- Handles - Chrome plated

**NOTES**

1. Hinge always furnished on "B" height dimension.
2. (G) designates doors with glass viewports. Specify (L/H) left hand or (R/H) right hand hinge when viewing from the outside.
3. 9" x 9" glass viewport not available on units under 18" in width. 12" x 12" viewports are not available on units under 21" in width.
4. Unless otherwise specified, door will be fabricated ¼" under listed size. Dimensional tolerance is ± .075.
5. Unless otherwise specified, standard viewport locations are as follows:  
 'H' = 'B' - 11" (±1") when 'B' is 20" to 60"  
 'H' = 48" (±1") when 'B' is greater than 60"  
 (When specifying non-standard viewport locations, 'H' cannot be greater than 'B' - 11".)
6. Door width cannot exceed two times its height.
7. Please refer to the installation instructions for mounting of handles and door assembly mounting.
8. In-swing doors are recommended for positive pressures. Out-swing doors are recommended for negative pressures.

**DOOR SIZES**

Min Size	Max Size
12"W x 12"H	48"W x 96"H



Model	Door Depth
10	1"
15	1½"
20	2"

Model	'C' Depth
10	1⅜"
15	1⅞"
20	2⅜"

SCHEDULE BLOCK

Item #	Qty	-10	-15	-20	Left Hand	Right Hand	"A" Width	"B" Height	"H" (When Required)	Union Made	
		Door Model			Door Hinge	Opening Size		Non-Standard Viewport Location**			
Arch. / Eng.:						EDR:			ECN:	Job:	
Contractor:											
Project:						Date:			DWN:	DWG:	

