

**STANDARD MATERIALS AND CONSTRUCTION**

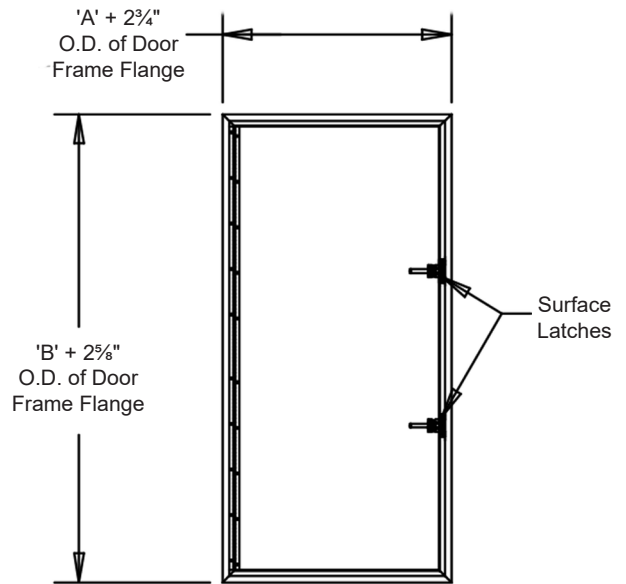
- FLANGED FRAME:** .100" thk. (nominal) extruded aluminum, 6063-T52/T6.
- DOOR FRAME:** .081" thk. (nominal) extruded aluminum, 6063-T52/T6.
- DOOR PANELS:** 20 GA. galvanized steel.
- INSULATION:** 2.25 lb. density polyurethane foam.
- HANDLES:** Die cast zinc.
- DUAL GASKET:** Continuous length extruded foam santoprene.
- HINGE:** Stainless steel continuous type.
- VIEWPORT GLASS:** Single pane, 1/4" wire; 9" x 9" standard.
- FINISH:** Mill.

**OPTIONS**

- Door panel material: bonderized steel, stainless steel, aluminum
- Viewport glass size: 9" x 9" or 12" x 12"
- Single pane 1/4" wire or plexiglass
- Double pane 1/4" wire
- Thermal pane 1/4" wire
- Finishes - Baked Enamel, Baked Epoxy, or Prime Coat

**NOTES**

1. Hinge always furnished on "B" height dimension.
2. (G) designates doors with glass viewports. Specify (L/H) left hand or (R/H) right hand hinge when viewing from the outside.
3. 9" x 9" glass viewport are not available on units under 18" in width and 12" x 12" viewports are not available on units under 21" in width.
4. Unless otherwise specified, door will be fabricated 1/4" under listed size. Dimensional tolerance is ± .075.
5. Unless otherwise specified, standard viewport locations are as follows:  
 'H' = 'B' - 11" (±1") when 'B' is 20" to 60"  
 'H' = 48" (±1") when 'B' is greater than 60"  
 (When specifying non-standard viewport locations, 'H' cannot be greater than 'B' - 11".)
6. Door width cannot exceed two times door height.
7. Please refer to the installation instructions for mounting of handles and door assembly mounting.
8. In-swing doors are recommended for positive pressures. Out-swing doors are recommended for negative pressures.



**NOTE:** A viewport is not recommended for this door product

**DOOR SIZES**

Min Size	Max Size
12"W x 12"H	48"W x 96"H

