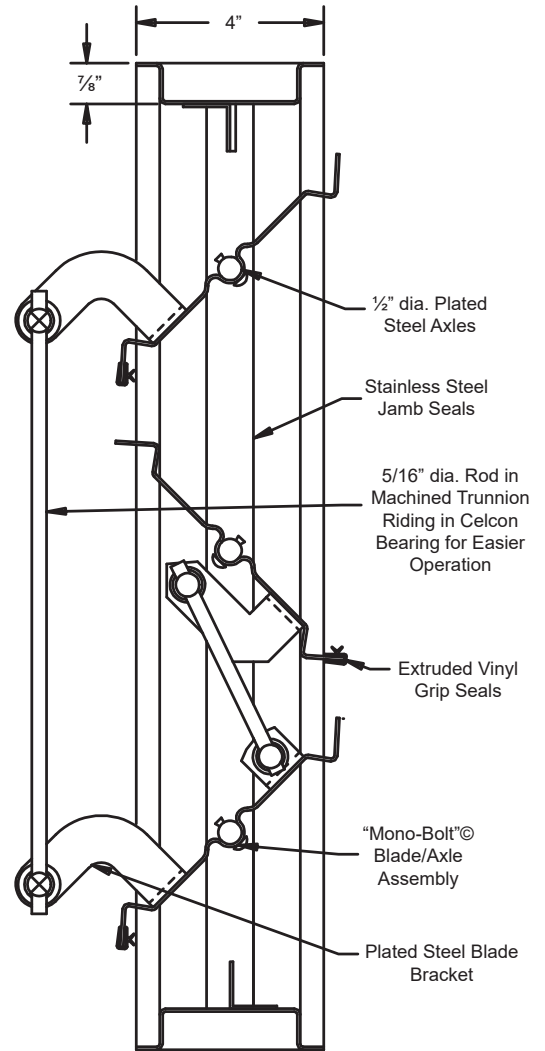


STANDARD MATERIALS AND CONSTRUCTION

- FRAME:** 16-GA galvanized steel, hat-shaped channel, 4" deep.
- BLADE:** 16-GA galvanized steel, on 6" centers.
- LINKAGE:** Pivots are 1/2" dia. plated steel. A 1/4-20 set screw with locking patch locks the pivots to a .31" dia. aluminum rod. Pivots rotate in a celcon bearing. Blade brackets are 12-GA plated steel. Blade linkages are individually factory adjusted for maximum shut-off.
- BEARINGS:** Sintered bronze, oil impregnated.
- AXLES:** Plated steel, 1/2" dia.
- DRIVESHAFT:** 1/2" dia. plated steel, extendable 6".
- SEALS:** Vinyl grip on blades, stainless steel on jams.
- FINISH:** Mill.



OPTIONS

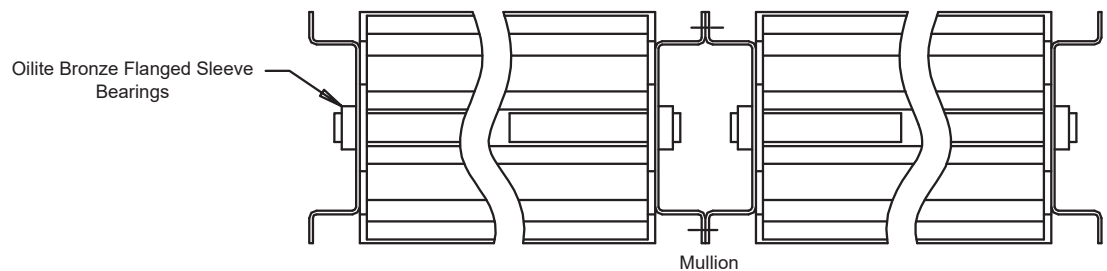
- 1 & 7/16" Flange Frame
- Neoprene Blade Seals Only
- 13 GA Galvanized Steel Frame
- Additional Drive Shafts
- S.S. Drive Shafts Factory Joined Sections
- Face & Bypass Dampers
- Concealed Linkage
- Finishes - Baked Enamel, Kynar, or Anodize

NOTES

1. Nominal deductions will be made to the opening size given.
2. Dampers less than 11" high will be a single blade.
3. Dampers between the height of 11" and 14 3/4" will have two blades, opposed action only. Dampers less than 8 3/4" in height will be provided with a 5/8" x 2" x 5/8" extruded aluminum frame.
4. Damper is rated for systems up to 2,000 fpm or up to 4 in. w.g. If being used for applications beyond this, please advise when ordering.
5. Shipping weight approximately 6.5 lbs. per sq.ft.

DAMPER SIZES

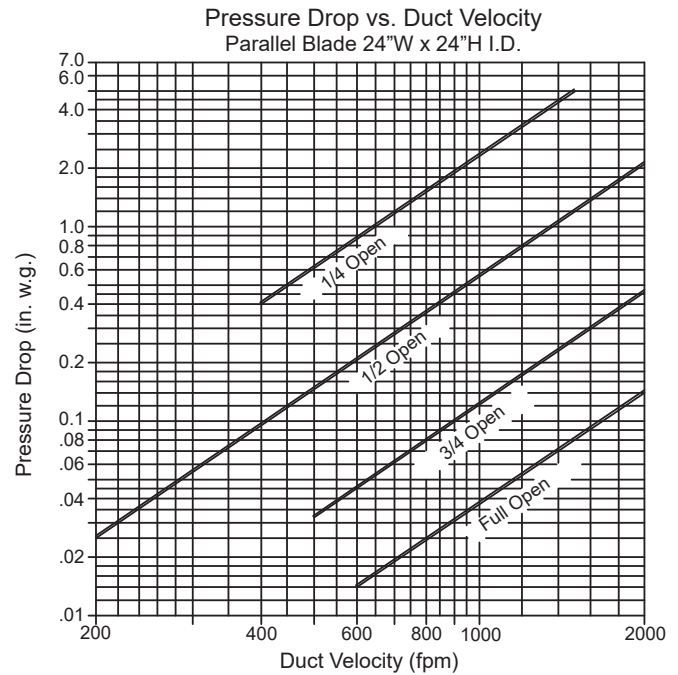
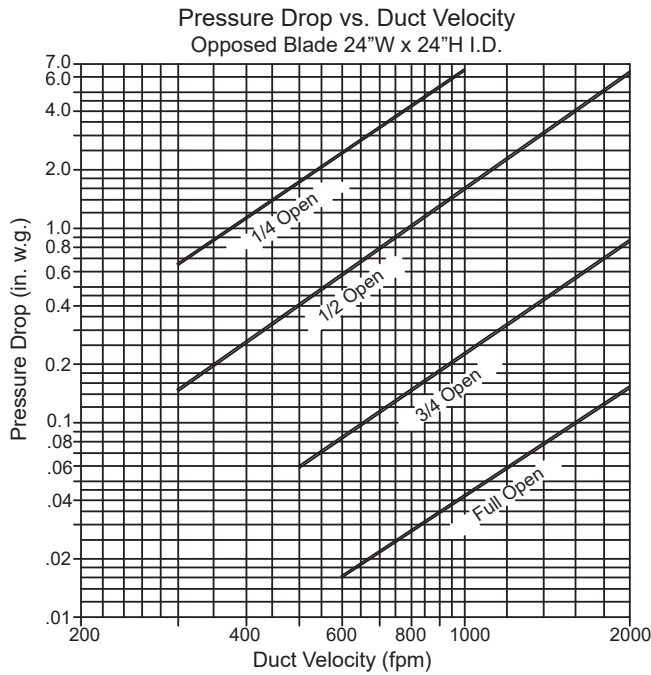
Min Panel	Max Single Panel
6"W x 8 3/4"H	48"W x 72"H



Item #	Qty	Width	Height	Parallel Blades	Opposed Blades	Seals	Actuator Model	Interior	Exterior	N.C.	N.O.	Union Made
								Act. Location		Function		
Arch. / Eng.:						EDR:		ECN:		Job:		
Contractor:								DWN:		DWG:		
Project:												

PRESSURE DROP

Pressure Drop Ratings are based on AMCA Standard 500 using test set-up Fig. 5.3 for damper installed with duct upstream and downstream. Static pressures are corrected to .075 lb/cu.ft. air density.



AIR LEAKAGE

Leakage Ratings are based on AMCA Standard 500 using test set-up Fig. 5.4. Data is based on a closing torque of 5 in-lbs/sq.ft. with a minimum of 25 in-lbs of closing torque applied to damper operating shaft, regardless of damper size.

Total CFM Air Linkage at 1 in. w.g. Differential Through Closed Damper.

		Width			
		12"	24"	36"	48"
Height	12"	3	6	9	12
	18"	5	9	14	18
	24"	6	12	18	24
	30"	8	15	23	30
	36"	9	18	27	36
	42"	11	21	32	42
	48"	12	24	36	48
	54"	14	27	41	54
	60"	15	30	45	60
	72"	18	36	54	72

Air leakage quantities shown above are corrected to standard air density. Air leakage is based on operation between 50°F -104°F.

Air Leakage Correction Factors

Blade Length Limit	Pressure (in. w.g.)	Conversion Factor
48" or less	2	1.27
	3	1.60
	4	1.90

Use of correction factors will give leakage values at greater than 1" pressures.